PROPORTIONAL ELECTRO-HYDRAULIC CONTOROLS

EEE Series-Hybrid ComponentsPage 656

Proportional Electro-Hydraulic Control Valves

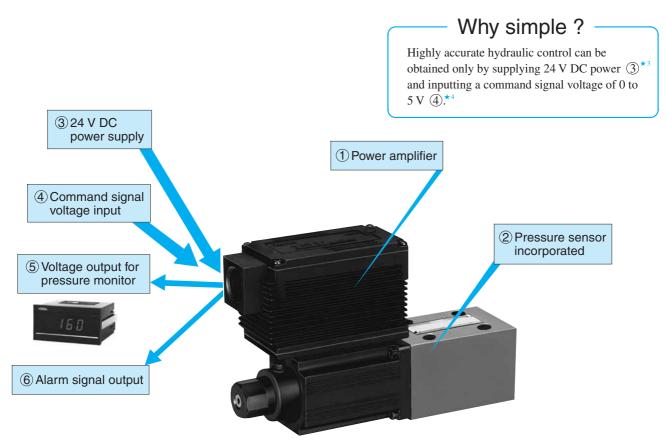


Proportional Electro-Hydraulic Controls



High-accuracy, simple, convenient

E Series realizes your dreams.



Details of Proportional Electro-hydraulic Relief Valve

Why high-accuracy ? -

The power amplifier ① and pressure sensor ②^{*1} are integrated in the control valve. Furthermore, the closed-loop control *² design greatly improves the linearity, hysteresis and stability in control pressure.

- ★ 1. The sensor in directional control valves is to monitor the spool position. Valves without sensor are also available in both pressure control valves and directional control valves.
- \star 2. Open-loop types are also available.
- ★ 3. EHDFG-04 and 06: \pm 24V DC power supply is needed.
- ★ 4. EHDFG-01, 03, 04 and 06: 0 to ±5V DC command signal is needed.
- ★ 5. EHDFG-04 and 06: The spool displacement is shown as a percentage.

Why convenient ?

Analog voltages can be output by using the incorporated sensor for monitoring pressure, etc. $(5)^{*5}$.

Pressure can be displayed remotely with the indicators obtainable in the market and also can be transmitted into a computer.

If any trouble arises in the system and the command signal does not match to the output, the alarm signal (6) is dispatched.

The trouble, if arises, can be easily detected by monitoring the dispatch of the alarm signal with sequence controller or computer.

EFF Series-Hybrid Components Proportional Electro-Hydraulic Controls

Types	Graphic Symbols	Max. Operating Pressure MPa (PSI)	.5	1		3 5		m Flo 10 0 50	20	30 5	U.S.C 0 00 30	GPM 100 0 5 L/r	200 	Page
Pilot Relief Valves		24.5 (3550)	EHDG 01									1.11		658
Pressure Control Valves		SB1110: 24.5(3550) SB1190: 7(1020)		SE	31110			SB11	90					659
Relief Valves		24.5 (3550)		EH	BG		()3		06	10)		660
Relieving and Reducing Valves		24.5 (3550)	EHRBG				06			10				661
Flow Control (and Check) Valves		03: 20.6 (2990) 06: 24.5 (3550)	EHFG EHFCG			03				00	5			662
Flow Control and Relief Valves	V V P	24.5 (3550)	EHFBG				03			06		10		663
High Flow Series Flow Control and Relief Valves		24.5 (3550)	EHFBG				03					06		664
Directional and Flow Control Valves		24.5 (3550)	EHDFG		01			03	1					665
High Respones Type Directional and Flow Control Valves		15.7 (2280)	EHDFG			()4		-	C	6			666

Consult Yuken when detailed material such as dimensions figures is required.

Proportional Electro-Hydraulic Pilot Relief Valves

The valve can be used as a pilot valve of the Proportional Electro-Hydraulic Control Valves.

The valve can also be used as a relief valve for the hydraulic system where a small flow rate and continuous pressure control are required.

Specifications					
Model Numbers Description	EHDG-01*				
Max. Operating Pres.	24.5 MPa (3550 PSI)				
Max. Flow	2 L/min (.53 U.S.GPM)				
Min. Flow	0.3 L/min (.08 U.S.GPM)				
Pressure Adjustment Range	Refer to Model Number Designation				
Coil Resistance	10 Ω				
Hysteresis	3% (1%) ★1 or less				
Repeatability	$1\%^{\star 2}$ or less				
Frequency Response	B: 10 (27) Hz *1 C: 10 (27) Hz *1 H: 12 (27) Hz *1 (-90 degree)				
Supply Electric Power	24 V DC (21 to 28 V DC Included Ripple)				
Power Input (Max.)	28 W				
Input Signal	B: 6.9 MPa (1000 PSI) / 5 V DC C: 15.7 MPa (2275 PSI) / 5 V DC H: 24.5 MPa (3550 PSI) / 5 V DC				
Input Impedance	10 k Ω				
Alarm Signal Output (Open Collector)	Voltage: Max. 30 V DC Current: Max. 40 mA				
Pressure Signal Output	B: 5 V DC / 6.9 MPa (1000 PSI) C: 5 V DC / 15.7 MPa (2275 PSI) H: 5 V DC / 24.5 MPa (3550 PSI)				
Ambient Temperature	0 - 50°C (32 - 122°F) (With Circulated Air)				

 \star 1. The value in () is for the closed-loop type.

 \star 2. The repeatability of the value is obtained by having it tested independently on the conditions similar to its original testing.

-01

Valve

Size

01

Control of

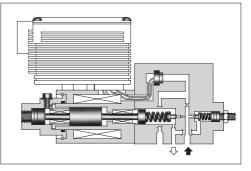
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required)

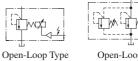
Relief

Valve





Graphic Symbols



Open-Loop Type with Safety Valve



Open-Loop Type Open-Loop Type with with Sensor Safety Valve & Sensor

-



Closed-Loop Type

M10:

Standard

Orifice

14

wœ

V	-В	-S	-1	-PN	T15	M10	-50
Applicable Control	Pres. Adj. Range MPa (PSI)	Control Type	Safety Valve	P-Line Orifice	T-Line Orifice	P-B Line Orifice	Design Number
None : For general use	B : 0.5 - 6.9	None: Open- Loop	None: Without			—	
V: Vent	(70 - 1000) C : 1 - 15.7 (145 - 2275)	S : Open- Loop	Safety Valve	PN : Without Orifice	T15 T13 T11	M10.	50

1 -

With

Safety

Valve

with

L :

Sensor

Closed-

Loop*

Model Number Designation

G

Type of

Mounting

Sub-plate

Mounting

G:

EHD

Series

Number

EHD :

Propor-

Electro-

Hydraulic

tional

Pilot

Relief

Valve

F-

Special Seals

F:

Special

Seals for

Phosphate

Ester Type

Fluid

not

(Omit if

required)

 \star 1. For closed-loop models, specify applicable control code "V" even though the valve may not be used as vent control of relief valve.

★ 2. Standard of T-line Orifice.

Pres. Adj. Range B:T15, C:T13, H:T11.

Orifice

(Standard)

T11



(145 - 2275)

(175 - 3550)

H: 1.2 - 24.5

Closed-Loop Type with Safety Valve

Proportional Electro-Hydraulic Pressure Control Valves

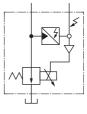
These are closed-loop type pressure control valves controlling the system pressure from low to high in proportion to the input voltage. The stable pressure control is possible even in a small flow rate.

Specifications

Model Numbers Description	SB1110	SB1190			
Max. Operating Pres.	B: 6.9 MPa (1000 PSI) H: 24.5MPa (3550 PSI)	7.0MPa (1020 PSI)			
Max. Flow	30 L/min (7.93 U.S.GPM)	70 L/min (18.49 U.S.GPM)			
Min. Flow	B: 0.5 L/min (.13 U.S.GPM) H: 0.5 L/min (.13 U.S.GPM) at 0.2 - 6.9 MPa (29 - 1000 PSI) 1.5 L/min (.40 U.S.GPM) at 6.9 - 15.7 MPa (1000 - 2275 PSI) 3.0 L/min (.79 U.S.GPM) at 15.7 - 24.5 MPa (2275 - 3550 PSI)	1 L/min (.26 U.S.GPM)			
Pressure Adjustment Range	Refer to Model Nu	mber Designation			
Coil Resistance	10 Ω				
Hysteresis	1 % or less	1.5 % or less			
Repeatability	1 %*	or less			
Supply Electric Power	24 V DC (21 to 28 V	DC Included Ripple)			
Power Input (Max.)	2	8 W			
Input Signal	B: 6.9 MPa (1000 PSI) / 5 V DC H: 24.5 MPa (3550 PSI) / 5 V DC	7.0 MPa (1020 PSI) / 5 V DC			
Input Impedance	10	kΩ			
Alarm Signal Output (Open Collector)	Voltage: Max. 30 V DC Current: Max. 40 mA				
Pressure Signal Output	B: 5 V DC / 6.9 MPa (1000 PSI) H: 5 V DC / 24.5 MPa (3550 PSI)	5 V DC / 7.0 MPa (1020 PSI)			
Ambient Temperature	0 - 50°C (32 - 122°F)	(With Circulated Air)			



-000



EH Series-Hybrid Components

Η

similar to its original testing.

 \star 1. The repeatability of the valve is obtained by having it tested independently on the conditions

Model Number Designation

F- SB1110		-В	-20
Special Seals	Series Number	Pres. Adj. Range MPa (PSI)	Design Number
F : Special Seals for Phosphate Ester	SB1110 : Proportional Electro-Hydraulic Pressure Control Valve (3/8, Sub-plate mounting)	B : 0.2 * - 6.9 (29 - 1000) H : 0.2 * - 24.5 (29 - 3550)	20
Phosphate Ester Type Fluid (Omit if not required)	SB1190: Proportional Electro-Hydraulic Pressure Control Valve (3/4, Sub-plate mounting)	B : 0.2 * - 7.0 (29 - 1020)	10

 \star The minimum adjustable pressure is the value obtained at maximum flow rate.

Proportional Electro-Hydraulic Relief Valves

These valves, consist of a small size but high performance EH series electrohydraulic proportional pilot relief valve and a low noise type relief valve. The valves control the system pressure proportionally through a controlled input voltage.

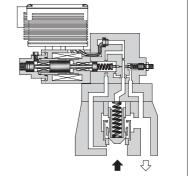
Specifications

Model Numbers Description	EHBG-03	EHBG-06	EHBG-10			
Max. Operating Pres.	2	4.5 MPa (3550 PSI	[)			
Max. Flow	100 L/min (26.4 U.S.GPM)	200 L/min (52.8 U.S.GPM)	400 L/min (106 U.S.GPM)			
Min. Flow	3 L/min (.79 U.S.GPM)	3 L/min (.79 U.S.GPM)	3 L/min (.79 U.S.GPM)			
Pressure Adjustment Range	Refer to 1	Model Number Des	signation			
Coil Resistance		10 Ω				
Hysteresis		$2\% (1\%)^{\star 1}$ or	less			
Repeatability		$1\% \star^2$ or]	less			
Frequency Response	C: 10 (22) Hz ^{*1} H: 10 (25) Hz ^{*1} (-90 degree)	C: 11 (22) Hz ^{*1} H: 13 (24.5) Hz ^{*1} (-90 degree)	C: 7 (10.5) Hz ^{*1} H: 6 (14) Hz ^{*1} (-90 degree)			
Supply Electric Power	(21 to 2	24 V DC 28 V DC Included I	Ripple)			
Power Input (Max.)		28 W				
Input Signal		275 PSI) / 5 V DC 550 PSI) / 5 V DC	(At Max. Flow)			
Input Impedance		10 k Ω				
Alarm Signal Output (Open Collector)	Voltage: Max. 30 V DC Current: Max. 40 mA					
Pressure Signal Output	C: 5 V DC / 15.7 MPa (2275 PSI) H: 5 V DC / 24.5 MPa (3550 PSI)					
Ambient Temperature		- 50°C (32 - 122°F With Circulated Air	/			

 \star 1. The value in () is for the closed-loop type.

 \star 2. The repeatability of the valve is obtained by having it tested independently on the conditions similar to its original testing.

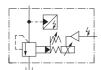




Graphic Symbols



Open-Loop Type



Open-Loop Type with Sensor



Closed-Loop Type

F-	EHB	G	-03	-C	-S	-50
Special Seals	Series Number	Type of Mounting	Valve Size	Pres. Adj. Range MPa (PSI)	Control Type	Design Number
F : Special Seals		G: Sub-plate Mounting	C : 0.6 [0.8] *- 15.7 (85 [115] *- 2275) H : 0.6 [0.8] *- 24.5 (85 [115] *- 3550)	None: Open-Loop	50	
for Phosphate Ester Type Fluid	EHB : Proportional Electro- Hydraulic Relief Valve		Sub-plate	06	C : 0.9 [1.0] *- 15.7 (130 [145] *- 2275) H : 0.9 [1.0] *- 24.5 (130 [145] *- 3550)	S: Open-Loop with Sensor
(Omit if not required)			10	C : 1.1 [1.4] *- 15.7 (160 [205] *- 2275) H : 1.1 [1.4] *- 24.5 (160 [205] *- 3550)	L : Closed-Loop	50

Model Number Designation

★ Each value of minimum adjustment pressure is of at 50% flow rate of the Max. Flow shown on the Specifications. The value in [] is for the closed-loop type.



Proportional Electro-Hydraulic Relieving and Reducing Valves

These valves consist of a small size but high performance electro-hydraulic proportional pilot relief valve and reducing valve with relief function. The valves control the system pressure proportionally through a controlled input voltage.

Moreover, a good response speed in reducing the pressure even at a large load capacity can be obtained with the relief function of the valves.

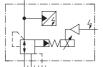
Specifications

Model Numbers Description	EHRBG-06	EHRBG-10				
Max. Operating Pres.	24.5 MPa (3550 PSI)					
Max. Flow	100 L/min (26.4 U.S.GPM)	250 L/min (66 U.S.GPM)				
Max. Relieving Flow	35 L/min *1 (9.24 U.S.GPM)	15 L/min ^{*1} (3.96 U.S.GPM)				
Pressure Adjustment Range	Refer to Model Nu	mber Designation				
Coil Resistance	10	Ω				
Hysteresis	3%	or less				
Repeatability	1%*	² or less				
Frequency Response	B: 4 Hz C: 3 Hz H: 3 Hz	(-90 degree)				
Supply Electric Power	24 V DC (21 to 28 V DC Included Ripple)					
Power Input (Max.)	28	W				
Input Signal	B: 6.9 MPa (1000 PSI) / 5 V DC C: 13.7 MPa (2000 PSI) / 5 V DC H: 20.6 MPa (3000 PSI) / 5 V DC (at Flow Rate Zero)					
Input Impedance	10	kΩ				
Pressure Signal Output	C: 5 V DC / 13.	9 MPa (1000 PSI) 7 MPa (2000 PSI) 6 MPa (3000 PSI)				
Ambient Temperature	0 - 50°C (3 (With Circ	/				

Graphic Symbols



Open-Loop Type



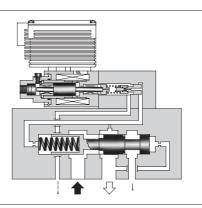
Open-Loop Type with Sensor

★ 1. The figures shown are those obtained where the differential pressure between the secondary pressure port and tank port is 14 MPa (2030 PSI).

 \star 2. The repeatability of the valve is obtained by having it tested independently on the conditions similar to its original testing.

Model Number Designation

F-	EHRB	G	-06	-C	-S	-50
Special Seals	Series Number	Type of Mounting	Valve Size	Pres. Adj. Range MPa (PSI)	Control Type	Design Number
F: Special Seals for Phosphate	EHRB : Proportional Electro-Hydraulic	G : Sub-plate	06	B : 0.8 - 6.9 (115 - 1000) C : 1.2 - 13.7 (175 - 2000) H : 1.5 - 20.6 (220 - 3000)	None : Open-Loop	50
Ester Type Fluid (Omit if not required)	Relieving & Reducing Valve	Mounting	10	B : 0.9 - 6.9 (130 - 1000) C : 1.2 - 13.7 (175 - 2000) H : 1.5 - 20.6 (220 - 3000)	S: Open-Loop with Sensor	50



Proportional Electro-Hydraulic Flow Control (and Check) Valves

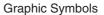
The system flow rate can be controlled remotely as desired by regulating input voltage. Further, since pressure and temperature compensation functions are provided, the preselected flow rate is not affected by pressure (load) or temperature (fluid viscosity).

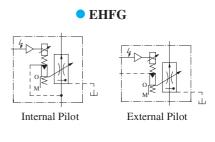


Specifications

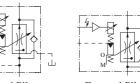
M Description	odel Numbers	EHF*G-03- ⁶⁰ 125	EHF*G-06-250		
Max. Operating Pr	es. MPa (PSI)	20.6 (3000)	24.5 (3550)		
Max. Metred Flow L/m	in (U.S.GPM)	60: 60 (15.8) 125: 125 (33)	250 (66)		
Min. Metred Flow L/m	in (U.S.GPM)	1 (.26)	2.5 (.66)		
Min. Differential P	ressure ★1 MPa (PSI)	1.0 (145)	1.0 (145)		
Free Flow L/m (Only with Check		130 (34.3)	280 (73.9)		
Pilot Flow	at Normal	0.5 (.13)	1 (.26)		
L/min (U.S.GPM)	at Transition	2.6 (.69)	4 (1.06)		
Min. Pilot Pressure	MPa (PSI)	1.0 (145)	1.5 (215)		
Frequency Respon	se	12 Hz (-90 degree)			
Hysteresis		3% or less			
Repeatability		$1\%^{\star 2}$ or less			
Coil Resistance		10	Ω		
Supply Electric Po	wer	24 V DC (21 to 28 V DC Included Ripple)			
Power Input (Max.)	28	W		
Input signal		Max. Metred	Flow / 5V DC		
Input Impedance		10 kΩ			
Ambient Temperat	ure	0 - 50°C (32 - 122°F) (With Circulated Air)			

★ 1. Minimum differential pressure means fine pressure compensation at inlet and outlet port. ★ 2. The repeatability of the valve is obtained by having it tested independently on the





EHFCG



Internal Pilot

External Pilot

F-	EHF	G	-03	-60	-Е	-50
Special Seals	Series Number	Type of Mounting	Valve Size	Max. Metred Flow L/min (U.S.GPM)	Pilot Connection	Design Number
F: Special Seals for Phosphate	EHF : Proportional Electro-Hydraulic Flow Control Valve	G : Sub-plate	03	60 : 60 (15.8) 125 : 125 (33)	None : Internal Pilot	50
Ester Type Fluid (Omit if not required)	EHFC : Proportional Electro-Hydraulic Flow Control and Check Valve	Mounting	06	250 : 250 (66)	E : External Pilot	50

Model Number Designation

conditions similar to its original testing.

Proportional Electro-Hydraulic Flow Control and Relief Valves

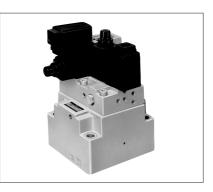
These are proportional electro-hydraulic flow control valves having functions for controlling the direct electric current of metre-in type and for pressure control.

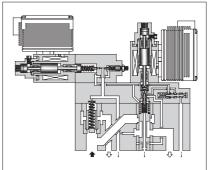
They are energy-saving valves for supplying the minimum pressure and flow required to operate actuators.

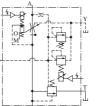
Specifications

De	N	Iodel Numbers	EHFBG-03- ⁶⁰ ₁₂₅	EHFBG-06-250	EHFBG-10-500			
Max	x. Operating Press	sure MPa (PSI)	24.5 (3550)	24.5 (3550)	24.5 (3550)			
Max	x. Flow L/1	min (U.S.GPM)	60: 60 (15.8) 125: 125 (33)	250 (66)	500 (132)			
Met	red Flow Capacit L/	y min (U.S.GPM)	60:1-60(.26-15.8) 125:1-125(.26-33)	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2				
Mir	. Pilot Pressure	MPa (PSI)	1.5 (215)	1.5 (215)	1.5 (215)			
	Pilot Flow	at Normal	1 (.26)	1 (.26)	1 (.26)			
L/	min (U.S.GPM)	at Transition	3 (.79)	4 (1.06)	6 (1.59)			
Diff	ferential Pressure	MPa (PSI)	0.6 (85)	0.7 (100)	0.9 (130)			
	Hysteresis			3% or less				
ls	Repeatability			1% [★] or less				
ntrc	Input Signal		Max. Flow / 5 V DC					
Co	Coil Resistance		10 Ω					
Flow Controls	Supply Electric I	Power	24 V DC (21 to 28 V DC Included Ripple)					
Ц	Input Impedance	•	10 kΩ					
	Power Input (Ma	ix.)	28 W					
	Pres. Adj. Range	Adj. Range: C	1.2-15.7 (175-2275)	1.4-15.7 (200-2275)	1.5-15.7 (215-2275)			
	MPa (PSI)	Adj. Range: H	1.4-24.5 (200-3550)	1.4-24.5 (200-3550)	1.5-24.5 (215-3550)			
rols	Hysteresis		2% or less					
ont	Repeatability		1% * or less					
Pressure Controls	Coil Resistance		10 Ω					
nss	Input Signal			Operating Pres. / 5				
2 Supply Electric Power			24 V DC (21 to 28 V DC Included Ripple)					
Input Impedance			10 kΩ					
Power Input (Max.)			28 W					
Output Signal			C : 5 V DC / 15.7 MPa (2275 PSI) H : 5 V DC / 24.5 MPa (3550 PSI)					
Am	bient Temperature	5	0 - 50°C (32 - 122°F) (With Circulated Air)					

★ The repeatability of the valves is obtained by having it tested independently on the conditions similar to its original testing.





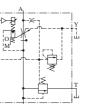


Models with Proportional Pilot Relief Valve

Graphic Symbols



Proportional Pilot Relief Valve and Sensor



MR

Models without Proportional Pilot Relief Valve External Pilot Pres. Connection

Model Number Designation

F-	EHFB	G	-03	-60	-C	-E	-S	-50
Special Seals	Series Number	Type of Mounting	Valve Size	Max. Metred Flow L/min (U.S.GPM)	Pilot Relief Valve Pres. Adj. Range	Pilot Connection of Flow Control	Pressure Controls	Design Number
F: Special Seals for Phosphate Ester Type Fluid (Omit if not required)	EHFB : Proportional Electro- Hydraulic Flow Control and Relief Valve	G : Sub-plate Mounting	03	60 : 60 (15.8) 125 : 125 (33)	None : Without Propor- tional Pilot Relief Valve	None: Internal Pilot E:	None: Open-Loop – S:	50
			06	250 : 250 (66)				50
			10 500 : 500 (132)	C, H : See Specifications	External Pilot	Open-Loop with Sensor	50	

EH Series-Hybrid

Components

High Flow Series Proportional Electro-Hydraulic Flow Control and Relief Valves

This flow control and relief valve is a energy-saving valve that supplies the minimum pressure and flow necessary for actuator drive. For the High Flow Series, double maximum flow rate [03 size: $125 \rightarrow 250 \text{ L/min} (33 \rightarrow 66 \text{ U.S.GPM})$, 06 size: $250 \rightarrow 500 \text{ L/min} (66 \rightarrow 132 \text{ U.S.GPM})$] enables a smaller valve size than conventional products; compact-sized devices can be provided.

Specifications

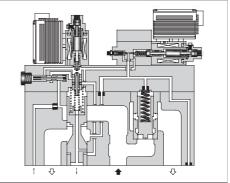
De	N	Iodel Numbers	EHFBG-03-250	EHFBG-06-500		
Max	x. Operating Press	sure MPa (PSI)	24.5 (3550)	24.5 (3550)		
Max	x. Flow L/	min (U.S.GPM)	250 (66)	500 (132)		
Met	red Flow Capacit L/	y min (U.S.GPM)	2.5-250 (.66-66)	5-500 (1.32-132)		
Min	. Pilot Pressure	MPa (PSI)	1.5 (215)	1.5 (215)		
	Pilot Flow	at Normal	1 (.26)	1 (.26)		
L/1	min (U.S.GPM)	at Transition	4 (1.06)	6 (1.59)		
Diff	ferential Pressure	MPa (PSI)	0.8 (115)	0.9 (130)		
	Hysteresis		3% 0			
slo	Repeatability		1% or less			
ntrc	Input Signal		Max. Flow / 5 V DC			
C	Coil Resistance		10 Ω			
Flow Controls	Supply Electric	Power	24 V DC (21 to 28 V DC Included Ripple)			
Щ	Input Impedance		10 kΩ			
	Power Input (Ma	· ·	28 W			
	Pres. Adj. Range		1.6-15.7 (230-2275)	1.5-15.7 (215-2275)		
	MPa (PSI)	Adj. Range: H	1.8-24.5 (260-3550)	1.5-24.5 (215-3550)		
ls	Hysteresis		3% or less			
ntrc	Repeatability		1% [*] or less			
Co	Coil Resistance		10 Ω			
ure	Input Signal		Max. Operating Pres. / 5 V DC			
Pressure Controls	Supply Electric	Power	24 V DC (21 to 28 V DC Included Ripple)			
Р	Input Impedance	;	10 k Ω			
	Power Input (Ma	ux.)	28 W			
Out	put Signal		C: 5 V DC / 15.7 MPa (2275 PSI) H: 5 V DC / 24.5 MPa (3550 PSI)			
Am	bient Temperatur	9	$0 - 50^{\circ}C (32 - 122^{\circ}F)$ (With Circulated Air)			

★ The repeatability of the valves is obtained by having it tested independently on the conditions similar to its original testing.

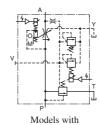
Model Number Designation

F-	EHFB	G	-03	-250	-C	-E	-S	-50	
Special Seals	Series Number	Type of Mounting	Valve Size	Max. Metred Flow L/min (U.S.GPM)	Pilot Relief Valve Pres. Adj. Range	Pilot Connection of Flow Control	Pressure Controls	Design Number	
F: Special Seals for Phosphate Ester Type Fluid (Omit if not required)	EHFB: Proportional Electro- Hydraulic Flow Control and Relief Valve	G : Sub-plate Mounting	03	250 : 125 (66)	None: Without Propor- tional Pilot Relief Valve	None : Internal Pilot	None: Open-Loop S: Open-Loop with Sensor	50	
			06	500 : 500 (132)	C, H : See Specifications	E : External Pilot		50	

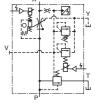




Graphic Symbols



Proportional Pilot Relief Valve



Models with Proportional Pilot Relief Valve and Sensor



Models without Proportional Pilot Relief Valve

External Pilot Pres. Connection

Proportional Electro-Hydraulic Directional and Flow Control Valves

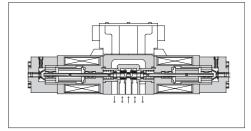
These valves incorporate two control functions - flow and direction - which simplify the hydraulic circuit composition and therefore the cost of the system is reduced.



Specifications

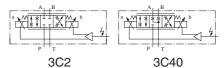
Descrip	Model Numbers	EHDFG-01	EHDFG-03		
Max. Op	erating Pressure MPa (PSI)	24.5 (3550)	24.5 (3550)		
Max. Tar	nk Line Back Pres. MPa (PSI)	7 (1020)	7 (1020)		
	bw L/min (U.S.GPM) P 6.9 MPa (1000 PSI)]	30 (7.92)	60 (15.9)		
Hysteres	is	5% c	or less		
Repeatab	vility	1% [*] or less			
Frequenc	ey Response	20 Hz (-90 deg.)	17 Hz (-90 deg.)		
Coil Resi	istance	10.5 Ω	8.0 Ω		
Supply E	lectric Power	24 V DC (21 to 28 V DC Included Ripple)			
Input	By Controlling Variable Resistance (Using of Power from Amp.)	$1 - 2 k \Omega$ Volume Range			
Voltage	By Controlling Voltage (Using of Power outside Amp.)	05 V for SOL a 0 - +5 V for SOL b			
Input Imp	pedance	10 k Ω	10 k Ω		
Power In	put (Max.)	40 W	45 W		
Ambient	Temperature	0 - 50°C (32 - 122°F) (With Circulated Air)			

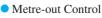
 \star The repeatability of the valves is obtained by having it tested independently on the con-

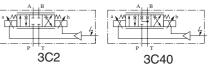


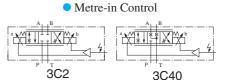
Graphic Symbols

Metre-in • Metre-out Control









Model Number Designation

ditions similar to its original testing.

F-	EHDF	G	-01	-30	-3C2	-E	-30
Special Seals	Series Number	Type of Mounting	Valve Size	Rated Flow L/min (U.S.GPM)	Spool Type *	Direction of Flow	Design Number
F: Special Seals for Phosphate Ester Type	EHDF: Proportional Electro-		01	30 : 30 (7.92)	3C2	XY : Metre-in · Metre-out	30
Fluid (Omit if not required)	Hydraulic Directional and Flow Control Valve	Sub-plate Mounting	03	60 : 60 (15.9)	3C40	X : Metre-in Y : Metre-out	30

 \star Spool type shown in the column is for the centre position.

EH Series-Hybrid

Components

Specifications

Min. Required Pilot Pres.

Min. Required Pilot Flow

L/min (U.S.GPM)

Max. Drain Line Back Pres.

Description Max. Operating Pres

Rated Flow

Hysteresis

Repeatability

Coil Resistance

Input Signal

Input Impedance

Power Input (Max.)

Ambient Temperature

Alarm Signal Output (Open Collector)

ditions similar to its original testing.

LVDT Output (Sensor Monitor)

Frequency Response

Supply Electric Power

High Response Type Proportional Electro-Hydraulic Directional and Flow Control Valves

EHDFG-06

15.7 (2280)

280 (73.9)

1.5 (215)

2 (.53)

10 (2.64)

0.1 (15)

45 Hz (-90 deg.)

30 Ω

 $10 \, k \, \Omega$

20 W

These valves pursue the ultimate performance of proportional electrohydraulic directional & flow control valves and make themselves to have high response features.

The closed-loop is composed in the valve inside by combination of a differential transformer (LVDT) and a power amplifier. Thus, high accuracy and reliability are provided.

In addition to control in the open-loop, these can be used for the closed-loop system as simplified servo valves.

EHDFG-04

15.7 (2280)

130 (34.3)

1.5 (215)

2 (.53)

6 (1.59)

0.1 (15)

55 Hz (-90 deg.)

30 Ω

 $10\,k\,\Omega$

20 W

The repeatability of the valves is obtained by having it tested independently on the con-

1% or less

1% ***** or less

 $\pm 24 \text{ V} \overline{\text{DC}}$

 $(\pm 21 \text{ to } \pm 28 \text{ V DC Included Ripple})$

Rated Flow / ±5 V DC

Voltage: Max. 30 V DC

Current: Max. 30 mA

±5 V DC / Rated Travel of Spool

0 - 50°C (32 - 122°F)

(With Circulated Air)

Model Numbers

L/min (U.S.GPM)

at Normal

at Transition

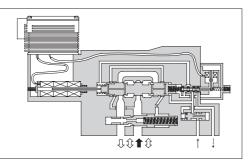
MPa (PSI)

Valve Pres. Difference: 1.5 MPa (215 PSI)

MPa (PSI)

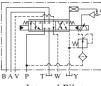
MPa (PSI)



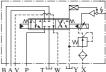


Graphic Symbols

 Models without Pressure Compensator Valve

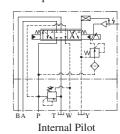


Internal Pilot



External Pilot

 Models with Pressure Compensator Valve



Model Number Designation

F-	EHDF	G	-04 -130		-2	-E	-CB	-10
Special Seals	Series Number	Type of Mounting	Valve Size	Rated Flow L/min (U.S.GPM)	Spool Type*	Pilot Connection	Relief Type Pres. Compensator	Design Number
F: Special Seals for Phosphate Ester Type Fluid (Omit if not required)	Directional and	G : Sub-plate Mounting	04	130 : 130 (34.3)	2	None : Internal Pilot	None : Not Provided	10
				280 : 280 (73.9)	40	E : External Pilot	CB : Provided	10

 \star Spool type shown in the column is for the centre position.

High Response Type Directional and Flow Control Valves