

Assembling like a toy



INTRODUCTION

English version

Dexco is a global brand focused on automation made up of companies from different countries in Europe and Asia. The synergy between the R & D departments of these companies favors the development of new products with high quality, more competitive costs and production with execution in less time.

The factories that make up Dexco have already worked in partnerships with major German and American companies, of important brands recognized worldwide in the market, in the manufacture of their licensed products. It is from this experience that Dexco is born, assuring the same processes of manufacturing of the big brands, high quality standard and confidence of its products.

Dexco signed a technology transfer agreement

With Hidracomp to develop products, solutions and open new markets. This partnership aims to accelerate the presence and success of the Dexco brand in the Brazilian market.

Portuguese version

A Dexco é uma marca global focada em automação composta por empresas de diferentes países da Europa e Ásia. A sinergia entre os departamentos de R&D dessas empresas favorece o desenvolvimento de novos produtos com alta qualidade, custos mais competitivos e produção com execução em menor tempo.

As fábricas que compõem Dexco, já trabalharam em parcerias com grandes empresas Alemãs e Americanas, de importantes marcas reconhecidas mundialmente no mercado, na fabricação de seus produtos sob licença das mesmas. É dessa experiência que nasce a Dexco, assegurando os mesmos processos de fabricação das grandes marcas, alto padrão de qualidade e confiança de seus produtos.

A Dexco firmou acordo de transferência de tecnologia com a Hidracomp para desenvolvimento de produtos, soluções e abertura de novos mercados. Essa parceria tem como objetivo acelerar a presença e o sucesso da marca Dexco no mercado brasileiro.



APLICATIONS



























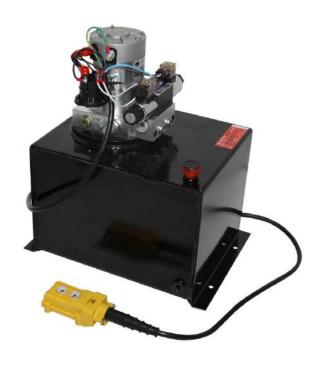








TYPICAL TYPE - TRAILER LANDING LEGS

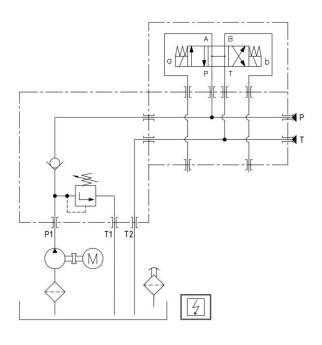


DESCRIPTION

Made by Dexco, the power units for TRAILER LANDING LEGS TRUCKS are available on: 24VDC AND 12VDC motors. The system is double acting cylinders and when is off, lock the truck's legs trailer.

The system can be provided with electric system pendant to going up and going down.

HYDRAULIC CIRCUIT



APLICATION: TRAILER LANDING LEGS





TYPICAL TYPE - TRAILER LANDING LEGS

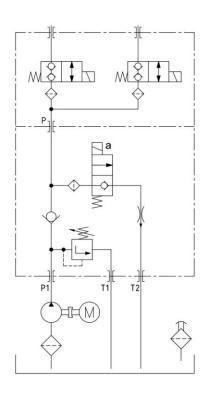


DESCRIPTION

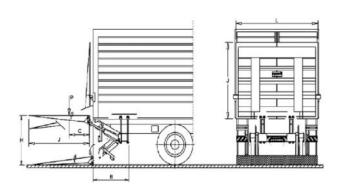
Made by Dexco, the 12VDC and 24VDC power packs come in manual or solenoid-operated versions, for single acting cylinders, Double acting cylinders.

Several control types, with or without box type, is available for many DC, lift / hold / lower application.ers, TAIL LIFT PLATFORM system.

HYDRAULIC CIRCUIT



APLICATION: TAIL LIFT





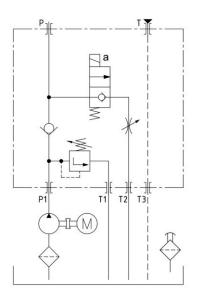
TYPICAL TYPE - ELEVATOR



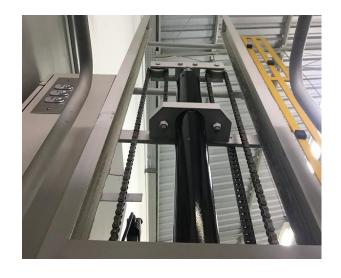
DESCRIPTION

Dexco provide power unit for various kind of elevators. On/ Off system and proportional comfort system also. The AC and DC motors is available, as well as the entire safety system for this application.

HYDRAULIC CIRCUIT



APLICATION: ELEVATOR





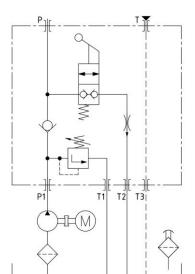
TYPICAL TYPE - STACKER



DESCRIPTION

Made by Dexco, the 12V and 24V DC power packs works, electric-power, go up / manual system, go down by gravity. STAKER power up/gravity down, is controlled by manual lever, and lowering speed is also controlled by lever angle.

HYDRAULIC CIRCUIT



APLICATION: STACKER



TYPICAL TYPE - 2 POST CAR LIFT



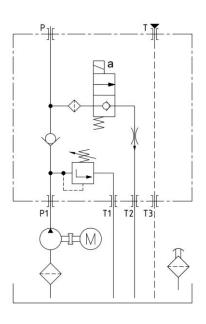
DESCRIPTION

Designed for, low and rise auto hoist, can be mounted either horizontally or vertically, for application of two post car lift.

A push button on the motor starts the unit to raise the vehicle on the lift.

To lower, a manually operated cartridge-style release valve is used for finger-tip control of lowering speed.

HYDRAULIC CIRCUIT



APLICATION: 2 POST CAR LIFT





TYPICAL TYPE - SCISSOR LIFT



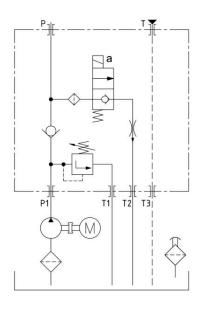
DESCRIPTION

Made by Dexco, the power units are available on: AC single phase, or AC three phase. Electric power to go up / solenoid or manual system to go down by gravity.

It the off position, the unit holds steady, locked.

A pressure compensated flow control valve keeps lowering speed Constant regardless of load, if is necessary.

HYDRAULIC CIRCUIT

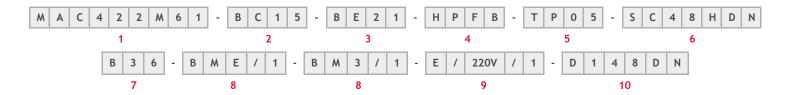


APLICATION: SCISSOR LIFT





CODING INDEX



Coding No.	DESCRIPTION	PAGE
1	Motor	<u>11~36</u>
2	Center block	<u>37~44</u>
3	Pump	<u>45~47</u>
4	Mounting	48~49
5	Oil tank	<u>50~54</u>
6	Solenoid valve & coil	<u>55~63</u>
7	Pressure compensated fixed control valve	64~79
8	Directional sandwich block (for double acting cylinder)	80~82
9	Directional valve	83~90
10	Sandwich block (with cartridge solenoid valve)	<u>91</u>
11	Sandwich block (two single acting)	<u>92</u>
12	Hand pump	<u>93</u>
13	Line type burst valve	<u>94</u>
14	Burst valve	<u>95</u>
15	Gauge isolator needle valve	<u>96</u>
16	Pressure gauge	<u>97</u>
17	Oil gauge	<u>98</u>
18	Special center block	99~100
19	Suction Filter	101~103
20	Gear Pump	104

^{**}No. 1 \sim No.12: Code for building power pack.

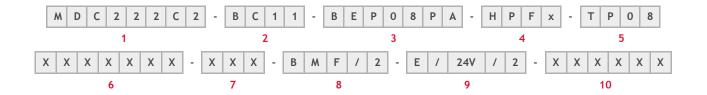
^{**}No. 13 \sim No.18: Code for special power pack & acessories.



HOW TO ORDER CODE INDEX



Item	AC - Power p	ack ordering coo	de example	DC - Power J	pack ordering code example		
1. Motor	AC 3phase - 230/	380V - 4pole - 1. - S1	5Kw - 50/60Hz	DC 24V - 2.	2Kw - Start relay 24V, 150A		
2. Center block	"BC1" Center	block - Diagram valve	No.5 - Relief	"BC1" Center	"BC1" Center block - Diagram No.1 - Relief valve		
3. Pump	Gea	pump - 2.1cc/re	ev		ar pump - 0.8cc/rev or plate 007010-UD-10		
4. Mounting		ing - Air breathe Terminal box po idge - With brack	sition is to	P, T ports Sta	nting - Air breath <mark>e</mark> r position is to rt relay position is to cartridge - Without bracke <mark>t</mark>		
5. Oil tank	Plastic material	- "BC" center blo 5l	ock - Capacity	Plastic materia	l - "BC" center block - Capacity 8l		
6. Built-in		(normally closed 08-2 - Din conne			Blank		
7. Pressure compensated fixed flow control valve		3,6l/min			Blank		
8. Directional sandwich block (for double acting cylinder)	Bloc	k for Cetop 3 val	ve	Block for Co	etop 3 valve - Quantity 2pcs		
9. Directional valve	"E" diag	ram - AC 220V - (Cetop 3	"E" diagram - DC 24V - Cetop 3 - Quantity 2pcs			
10. Solenoid sandwich valve	One sing	gle acting cylinde	er - AC	Blank			



10/104



1	M	١	D	С		2	2		2	С	2
			Α		В	С		D		E	

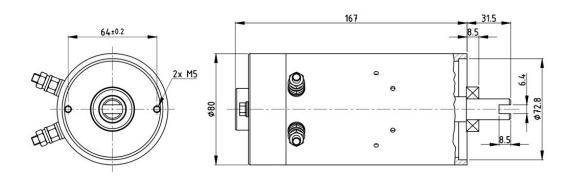
A	CODE		N	NDC							
A	TYPE	DC-Motor									
_	CODE	0	mit	В							
В	FLANGE	1	10	YES							
С	CODE		1	2							
	VOLTAGE (V)		12	2	4						
D	CODE	08	16	20	22						
U	POWER (W)	(W) 800 1600 2000 22									
Е	START RELAY Please refer to page 15 for start relay code										

DC - MOTOR CODE & INFORMATION

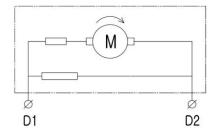
CODE	VOLTAGE (V)	POWER (W)	INSULATION CLASS	ROTATION	FLANGE	PAGE
MDC108	12	800	F	\leftrightarrow	No	12
MDCB208	24	800	F	\leftrightarrow	Yes	13
MDC116	12	1600	F	\leftrightarrow	No	14
MDC120	12	2000	F	\leftrightarrow	No	15
MDC222	24	2200	F	\leftrightarrow	No	16

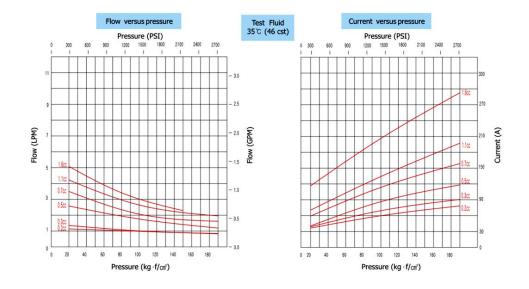


Code	Voltage (V)	(W) Current (A)		Torque	Duty Cycles S2min-S3%	Insulation Class	Protection Grade	Number of Terminals	Rotation
MDC108	12	800	130	2.2 N.m	3min-7%ED	F	IP 65	2	C.W & C.CW ↔



WIRING DIAGRAM





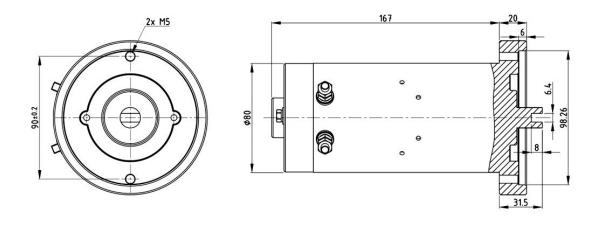


1	М	D	С	В	2	0	8	Х	Х
		Α		В	С	[)	E	

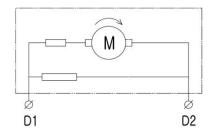
DC MOTOR

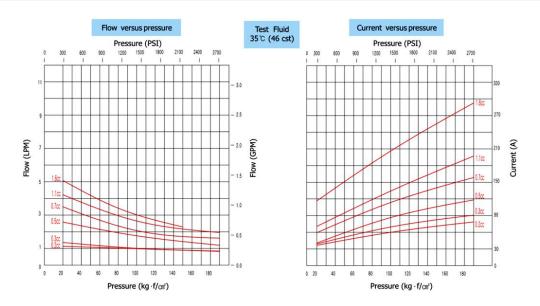
Code	Voltage (V)	Power (W)	Rated Current (A)	Torque	Duty Cycles S2min-S3%	Insulation Class	Protection Grade	Number of Terminals	Rotation	
MDCB208	24	800	150	2.67N.m	1.8min-7%ED	F	IP 54	2	C.W & C.CW ↔	

DIMENSION



WIRING DIAGRAM

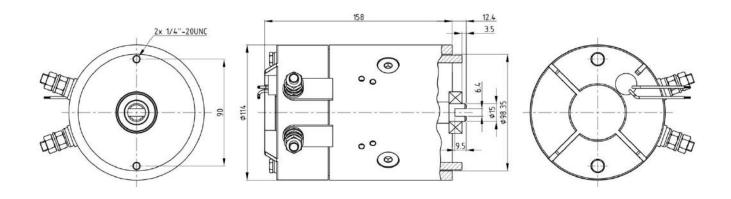




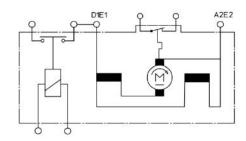


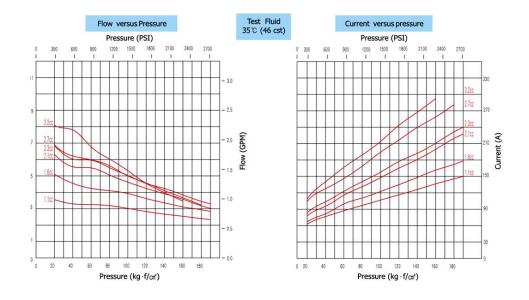
1	М	D	С		1	1		6	Х	Х
		Α	-	В	С		D)		Ė

Code	Voltage (V)	Power (W)	Rated Current (A)	Torque	Duty Cycles S2min-S3%	Insulation Class	Protection Grade	Number of Terminals	Rotation	
MDC116	12	1600	150	6.0 N.m	3min-7.5%ED	F	IP 54	2	C.W & C.CW ↔	



WIRING DIAGRAM

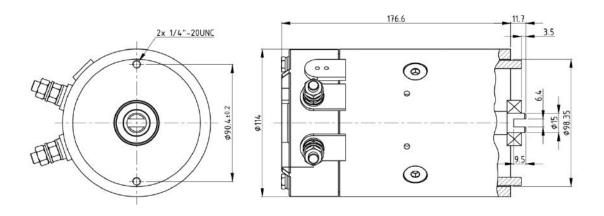




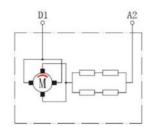


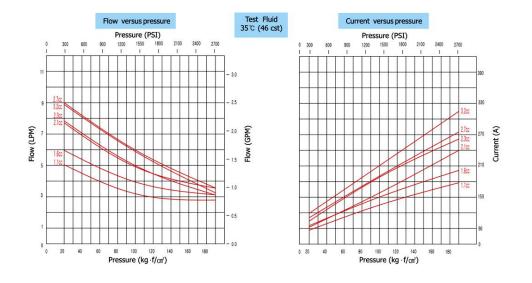
1	М	٨	D	С		1	2	0	2	Х	Х
			Α		В	С		D		Е	

Code	Voltage (V)	Power (W)	Rated Current (A)	Torque	Duty Cycles S2min-S3%	Insulation Class	Protection Grade	Number of Terminals	Rotation
MDC120	12	2000	260	9.0 N.m	8.0min-10%ED	F	IP 54	2	C.W & C.CW ↔



WIRING DIAGRAM





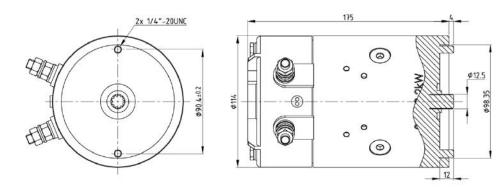


1	٨	М	D	С		2	2	2	Х	Х
			Α		В	С	[)		Ē

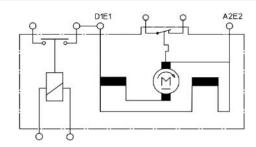
DC MOTOR

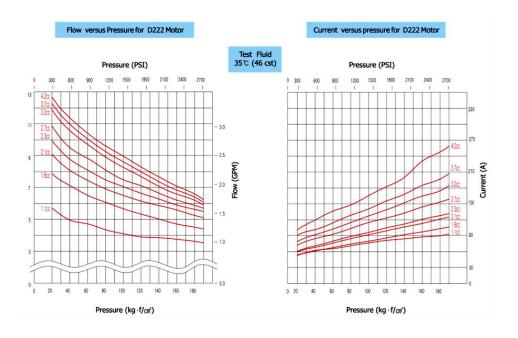
Code	Voltage (V)	Power (W)	Rated Current (A)	Torque	Duty Cycles S2min-S3%	Insulation Class	Protection Grade	Number of Terminals	Rotation
MDC222	24	2200	150	8.0N.m	2.5min-7%ED	F	IP 54	2	C.W & C.CW ↔

DIMENSION



WIRING DIAGRAM







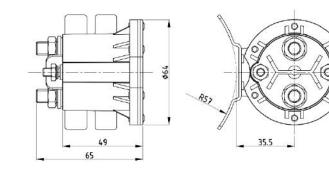
1	Х	Х	Х	Х	Х	Х	С	2
		Α		В	([)

START RELAY

D - Code	Voltage	Max ON TIME	Resistive load carry		Peak inductive inrush current	Electrical cycle life
C1	12V	6 min	150A	250A	800	100000
C2	24V	6 min	150A	250A	800	60000

DIMENSION

DIAGRAM

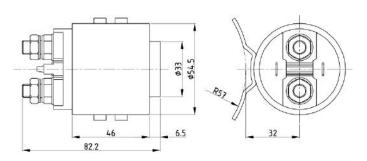






DIMENSION - MODEL FOR 1,6 kW

DIAGRAM









1	М	Α	С	4	1	5	Т	5	6	2		
		Α	-	В	(C	D		Ė	F	G	Н

	CODE				٨	MAC						
A	TYPE				AC-	Motor						
_	CODE		2			4			6			
В	POLE		2 pole			4 pole			6 pole			
	CODE	0.4	00	07	40	45	40		20	10		
С	CODE	01	03	07	10	15	18	22	30	40		
	POWER (kW)	0.18	0.37	0.75	1.0	1.5 1.8 2.2 3.0 4.0						
	SODE					_						
D	CODE		N			Т						
	PHASE		10	Ď				3Ф				
Е	CODE		6					56				
	FREQUENCY		60H	-lz			5	0/60H	z			
	CODE		1			2 3						
F			-					3				
	DUTY CYCLE		S1			S2 S3						
	CODE		0	••								
G	CODE		Om					X				
	VOLTAGE (V)	2	20/380	or 220		254/440						
	CODE		Om	it		NF						
Н	COOLER		with	no fan								

AC - MOTOR CODE & INFORMATION

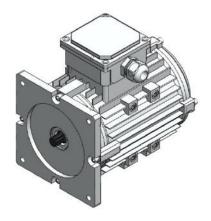
CODE	VOLTAGE (V)	POWER (kW)	FREQUENCY (Hz)	INSULATION CLASS	FRAME SIZE	PAGE
MAC207T563NF	220/380	0.75	50/60	F	71	19
MAC240T562	220/380	4.0	50/60	F	90	20
MAC403T562	220/380	0.37	50/60	F	80	21
MAC407T562	230/400	0.75	50/60	F	80	22
MAC415T562	220/380	1.5	50/60	F	90	23
MAC418T562	220/380	1.8	50/60	F	90	24
MAC422T562	220/380	2.2	50/60	F	90	25
MAC430T562	220/380	3.0	50/60	F	90	26
MAC415T562X	254/440	1.5	50/60	F	90	27
MAC422T562X	254/440	2.2	50/60	F	90	28
MAC430T562X	254/440	3.0	50/60	F	90	29
MAC407M62	220	0.75	60	F	80	30
MAC418M62	220	1.8	60	F	90	31
MAC422M61	220	2.2	60	F	90	32

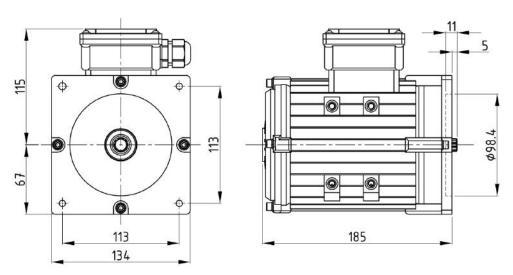


1	М	Α	С	2	0	7	Т	Ī	5	6	3	N	F
		Α		В		C	D		Е		F		Н

A	В	С	D	Е	F	Н
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle	Cooler
MAC207T563NF	2	0.75	3Ф	50/60	\$3	without cooler

Speed	Voltage	Insulation	Protection	Rated	Frame	Rotation
(rpm)	(V)	Class	Grade	Current (A)	Size	
2840/3410	220/380	F	IP 54	3.2/1.9 (50Hz) 2.8/1.5 (60Hz)	71	C.W. →



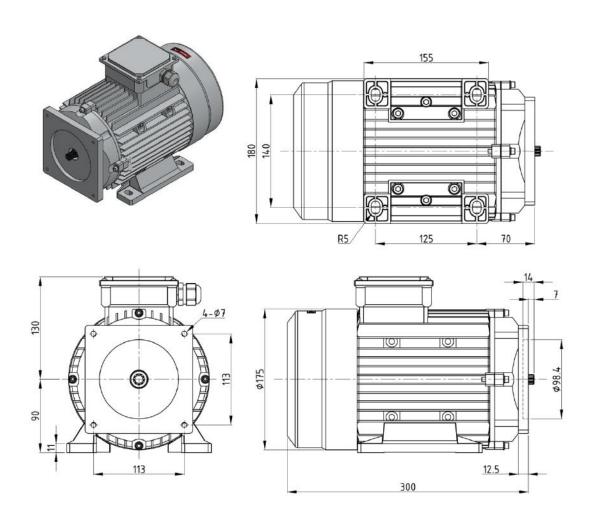




1	М	Α	С	2	4	0	Т	5	6	2	
	Α			В	(D	E		F	

Α	В	С	D	Е	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC240T562	2	4.0	3Ф	50/60	S2

	Speed (rpm)	Voltage (V)	Insulation Class	Protection Grade	Rated Current (A)	Frame Size	Rotation
2	2880/3450	220/380	F	IP 54	14.5/8.4 (50Hz) 13.3/7.2 (60Hz)	90	C.W. →

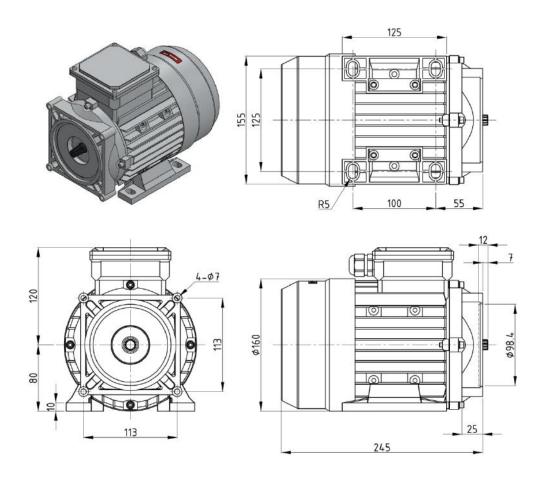




1	1	М	1	4	С	4	0	3		Т	5	6	2
			A	1		В		С	Τ	D	- 1	Ε	F

Α	В	С	D	Е	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC403T562	4	0.37	3Ф	50/60	S2

Speed (rpm)	Voltage (V)	Insulation Class	Protection Grade	Rated Current (A)	Frame Size	Rotation
1420/1720	220/380	F	IP 54	3.1/1.8	80	C.W. →

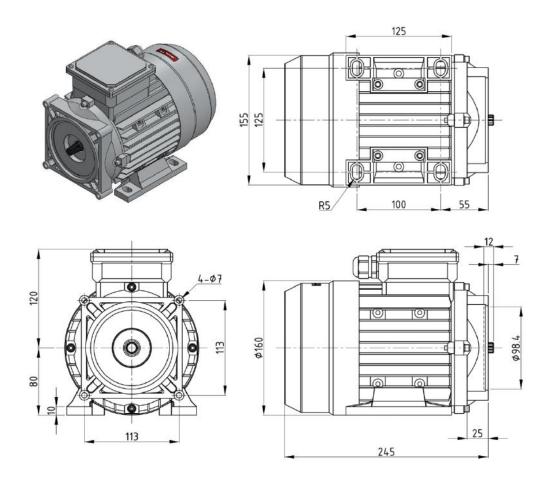




1	М	Α	С	4	0	7	Т	5	6	2	
	Α			В	(D	E		F	Ī

A	В	С	D	E	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC407T562	4	0.75	3Ф	50/60	S2

Speed (rpm)	Voltage (V)	Insulation Class	Protection Grade	Rated Current (A)	Frame Size	Rotation
1420/1720	230/400	F	IP 54	4.5/2.6	80	C.W. →

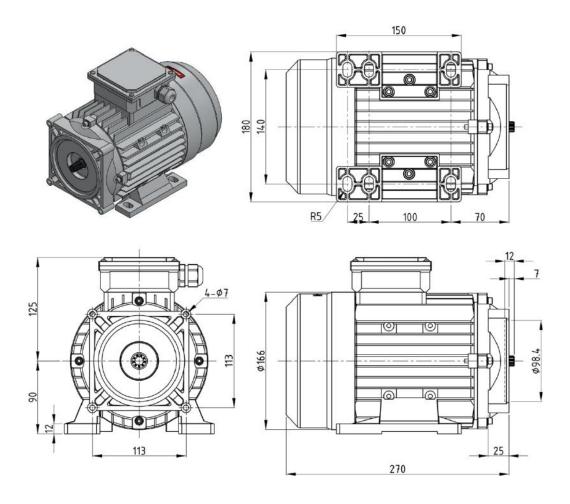




1	М	Α	С	4	1	5	Т	5	6	2
		Α		В	(С	D		Е	F

Α	В	С	D	Е	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC415T562	4	1.5	3Ф	50/60	S2

Speed (rpm)	Voltage (V)	Insulation Class	Protection Grade	Rated Current (A)	Frame Size	Rotation	
1420/1720	220/380	F	IP 54	6.2/3.6	90	C.W. →	

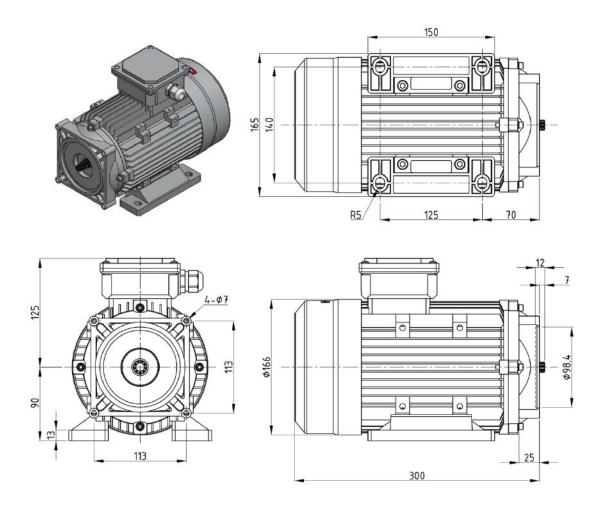




1	М	Α	С	4	1	8	Т	5	6	2	
		Α		В	(_	D	Е		F	

Α	В	С	D	Е	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC418T562	4	1.8	3Ф	50/60	S2

Speed	Voltage	Insulation	Protection	Rated	Frame	Rotation
(rpm)	(V)	Class	Grade	Current (A)	Size	
1420/1720	220/380	F	IP 54	7.5/4.4 (50Hz) 6.8/3.7 (60Hz)	90	C.W. →

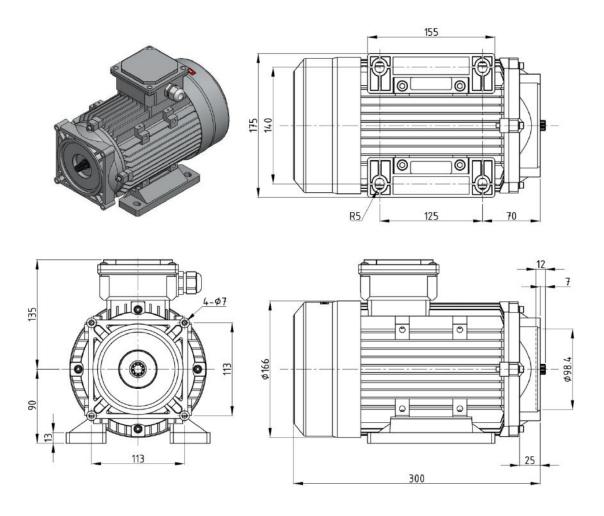




1	М	Α	С	4	2	2	Т	5	6	2	
		Α		В	(D	E		F	Ī

A	В	С	D	E	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC422T562	4	2.2	3Ф	50/60	S2

Speed (rpm)	Voltage (V)	Insulation Class	Protection Grade	Rated Current (A)	Frame Size	Rotation
1420/1720	220/380	F	IP 54	8.8/5.1	90	C.W. →

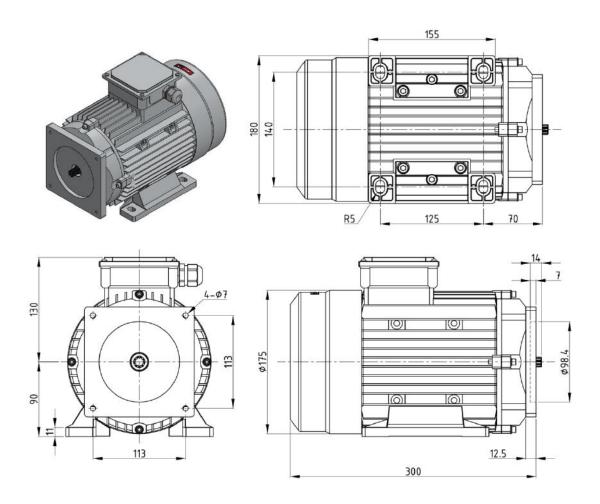




1	М	Α	С	4	3	0	Т	5	6	2	
		Α		В	(D	E		F	Ī

A	В	С	D	Е	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC430T562	4	3.0	3Ф	50/60	S2

Speed (rpm)	Voltage (V)	Insulation Class	Protection Grade	Rated Current (A)	Frame Size	Rotation
1420/1720	220/380	F	IP 54	13/7.5	90	C.W. →

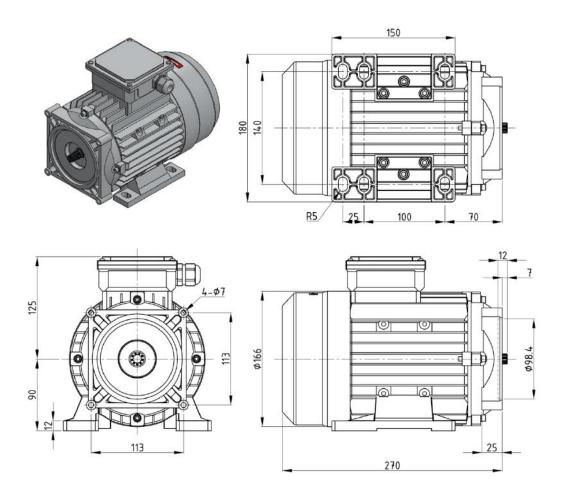




1	М	Α	С	4	1	5	Т	- 1	5	6	2	Х
		Α		В	(С	D	Т	Е		F	G

Α	В	С	D	Е	F	G
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle	Voltage (V)
MAC415T562X	4	1.5	3Ф	50/60	S2	254/440

Speed	Insulation	Protection	Rated	Frame	Rotation
(rpm)	Class	Grade	Current (A)	Size	
1420/1720	F	IP 54	7.0/4.0	90	C.W. →

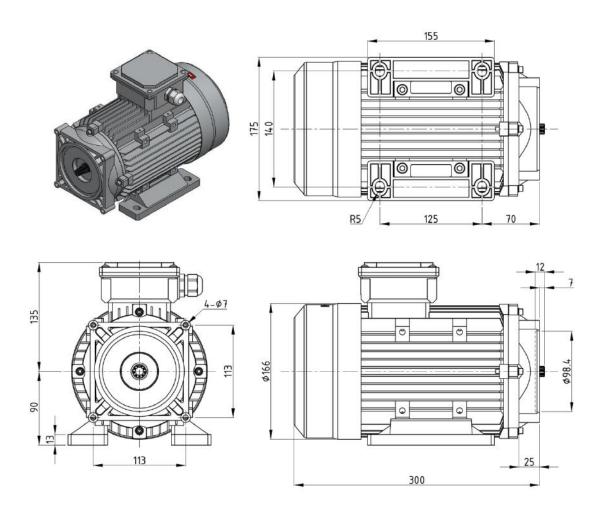




1	М	Α	С	4	2	2	Т	5	6	2	Х
		Α		В	(2	D	E		F	G

A	В	С	D	Е	F	G
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle	Voltage (V)
MAC422T562X	4	2.2	3Ф	50/60	S2	254/440

Speed	Insulation	Protection	Rated	Frame	Rotation
(rpm)	Class	Grade	Current (A)	Size	
1420/1720	F	IP 54	9.5/5.4	90	C.W. →

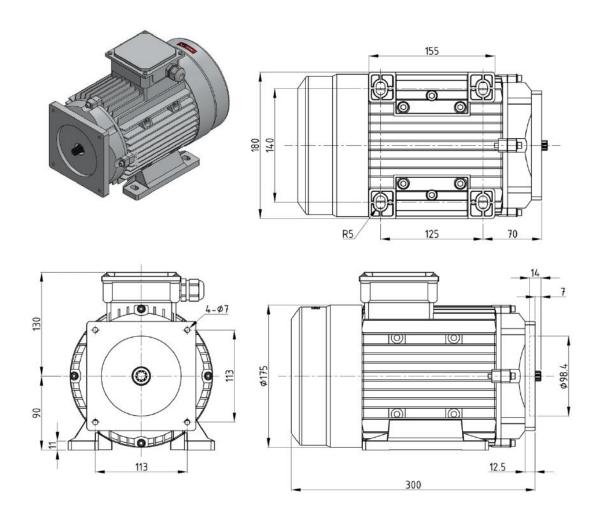




1	M	Α	С	4	3	0	1	5	6		2	Х
	-	A		В	(С		Е	=	Т	F	G

A	В	С	D	Е	F	G
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle	Voltage (V)
MAC430T562X	4	3.0	3Ф	50/60	S2	254/440

Speed (rpm)	-1		Rated Current (A)	Frame Size	Rotation
1420/1720	F	IP 54	11.0/7.0	90	C.W. →

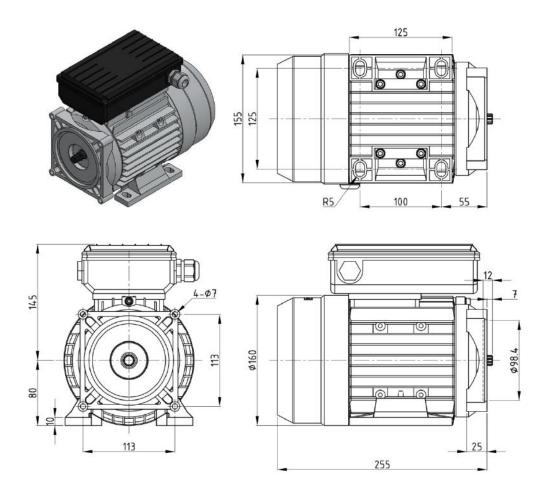




1	М	Α	С	4	0	7	М	6	2
		Α		В	(-	D	Ε	F

Α	В	С	D	Е	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC407M62	4	0.75	1Ф	60	S2

Speed	Voltage	Insulation	Protection	Rated	Frame	Rotation
(rpm)	(V)	Class	Grade	Current (A)	Size	
1720	220	F	IP 54	4.9	80	C.W. →

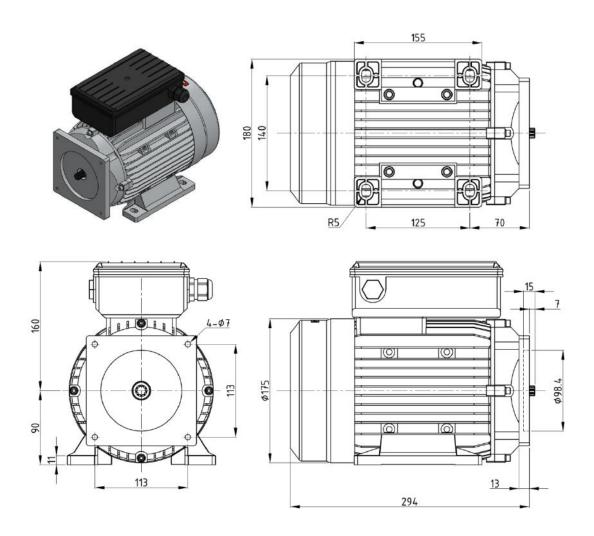




1	М	Α	С	4	1	8	М	6	2	
		Α		В	(-	D	Е	F	1

Α	В	С	D	E	F
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle
MAC418M62	4	1.8	1Ф	60	S2

Speed	Voltage	Insulation	Protection	Rated	Frame	Rotation
(rpm)	(V)	Class	Grade	Current (A)	Size	
1720	220	F	IP 54	9.8	90	C.W. →



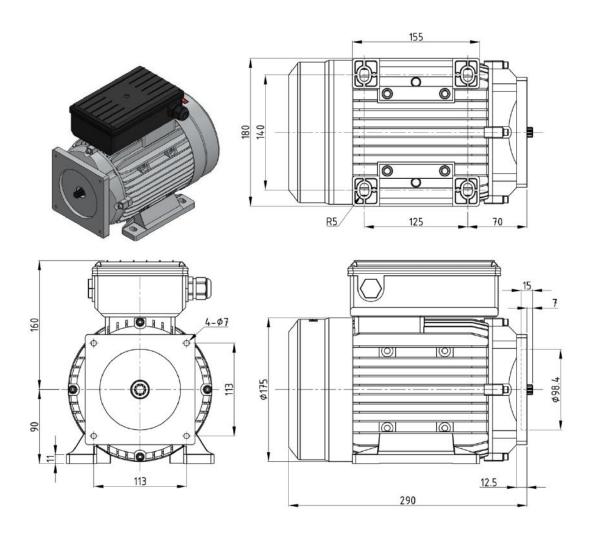


1	М	Α	С	4	2	2	М	6	1
	Α			В	С		D	Ε	F

Α	ВС		D	Е	F	
AC-Motor	Pole	Power (kW)	Phase	Frequency (Hz)	Duty Cycle	
MAC422M61	4	2.2	1Ф	60	S1	

Speed	Voltage	Insulation	Protection	Rated	Frame	Rotation
(rpm)	(V)	Class	Grade	Current (A)	Size	
1720	220	F	IP 54	12.8	90	C.W. →

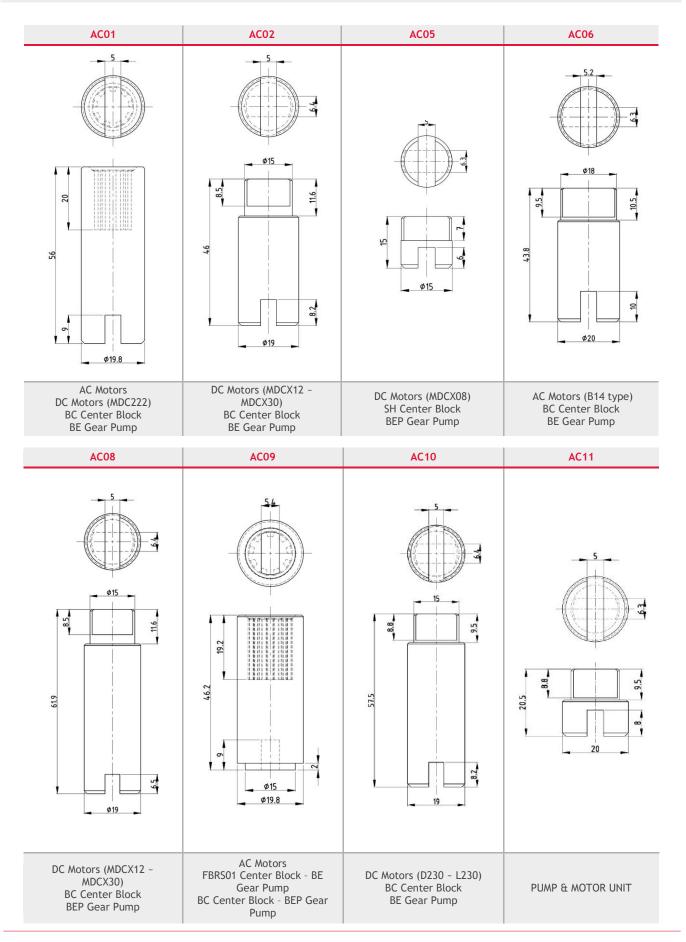
DIMENSION



32/104

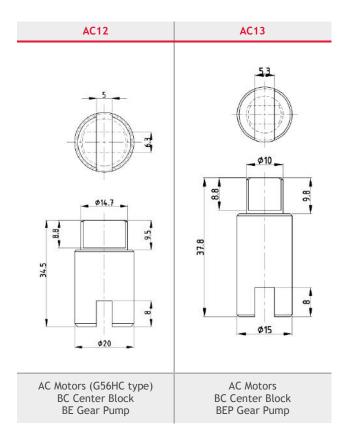


COUPLING



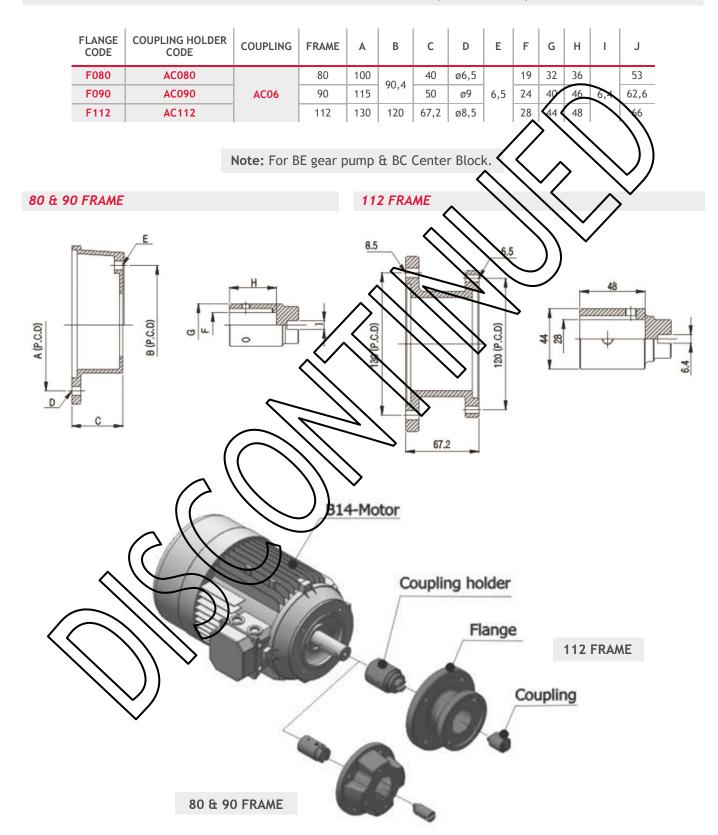


COUPLING





FLANGE & COUPLING KIT FOR STANDARD AC - MOTOR (B14 - TYPE) POWER UNIT



Note:

- 1. This flange and coupling can be assembled with B14 type motor and Dexco center block.
- 2. You can purchase B14 type Motor in your area.

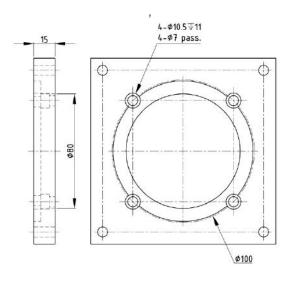


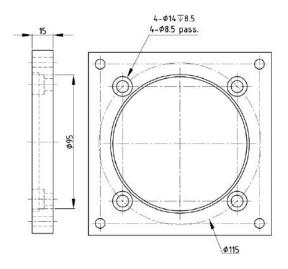
FLANGE & COUPLING KIT FOR STANDARD AC - MOTOR (B14 - TYPE) POWER UNIT

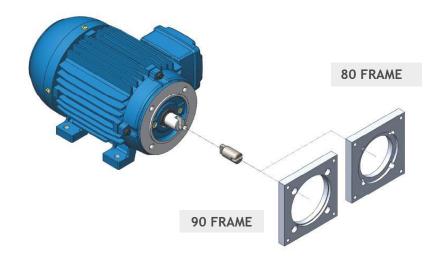
FLANGE CODE	COUPLING HOLDER CODE	FRAME
FL-DIN80	AC06	80
FL-DIN90	AC06	90

Note: For BE gear pump & BC Center Block.

80 FRAME 90 FRAME







Note:

- 1. This flange and coupling can be assembled with B14 type motor and Dexco center block.
- 2. You can purchase B14 type Motor in your area.

) (X	CO	
Mo	otion	Drive	Control	

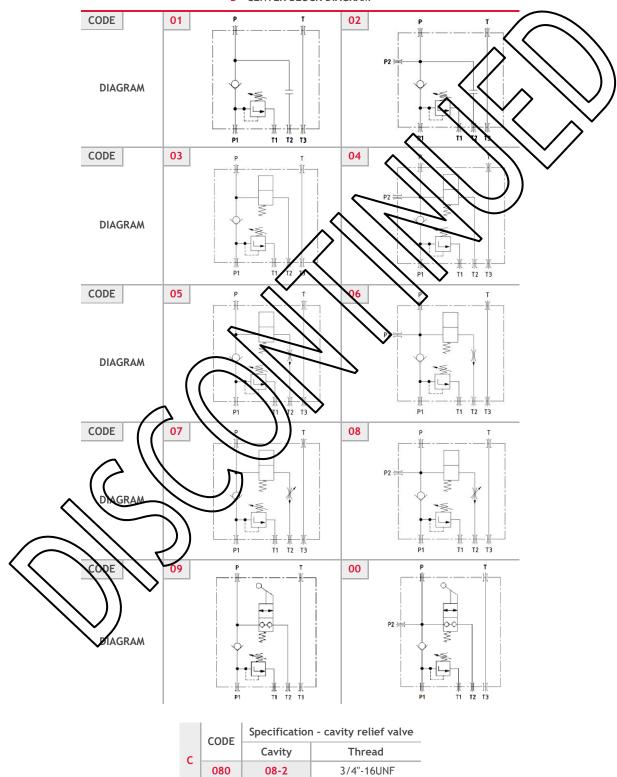
2	В	С	0	5	0	8	0	
	Α		E	3	С			

CENTER BLOCK - BCO

A - CENTER BLOCK

ВС

B - CENTER BLOCK DIAGRAM



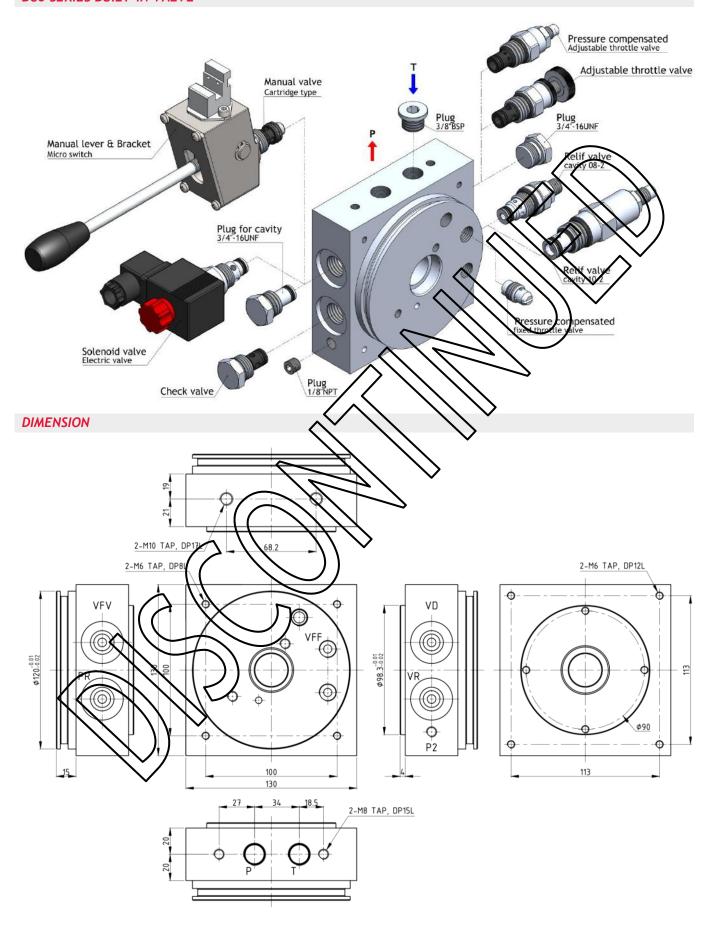
10-2

100

7/8"-14UNF



BCO SERIES BUILT-IN VALVE

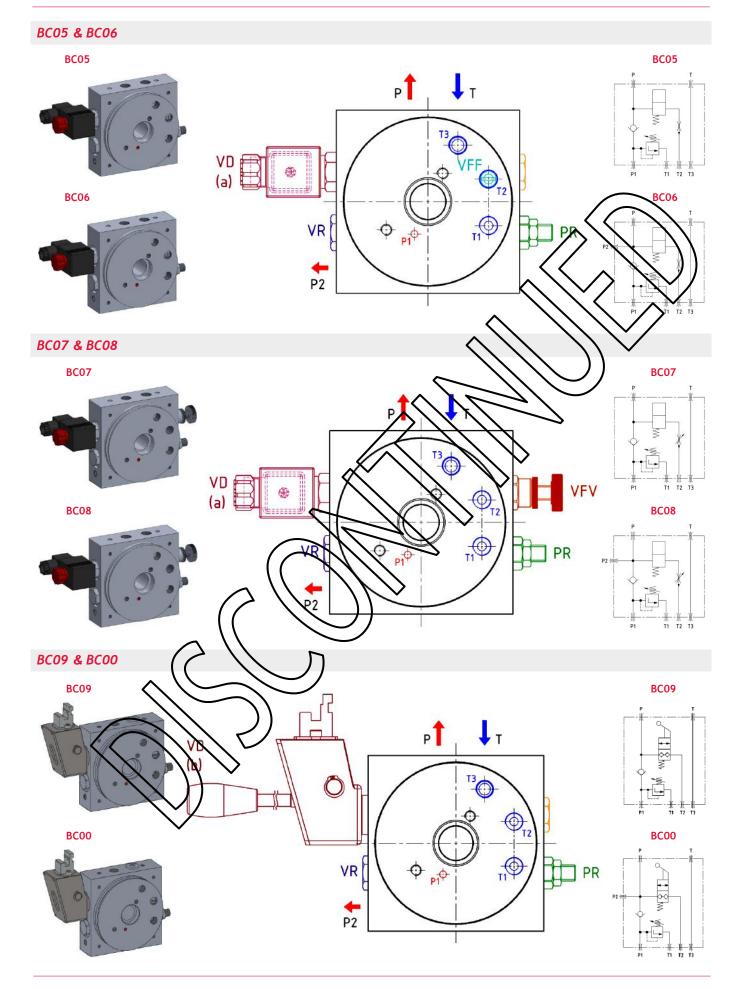




CENTER BLOCK SPECIFICATION - BCO

DESCRIPTION MAIN SPECIFICATION VR: Check valve: 3/4"-16UNF (08-2 cavity) PR: Relief valve: 3/4"-16UNF (08-2 cavity) for pump 0.2 ~ Made of aluminum material 5.8 cc/rev or 7/8"-14UNF (10-2 cavity) for pump 7.0 cc/rev ~ 9.8 cc/rev Solenoid valve: normally closed, normally open, double lock VD (a): Solenoid valve: 3/4"-16UNF (08-2 cavity) VFF: Orifice: 9/16"-18UNF selection. VFV: GA / NV08: 3/4"-16UNF (08-2 cavety Pressure adjustable relief valve VD (b): Lever valve: 3/4"-16UNF Applicable pump displacement: P: Primary word port: 3/8"BS 0.2 cc/rev ~ 9.8 cc/rev P2: Secondary word port: T: Return port: 3/8"BSP T1 and T3: Return ports: 1/4 O'ring: 2-346 T2: Return port: 9/16 - NUNF BC01 & BC02 BC01 BC01 BC02 BC02 BC03 & BC04 BC03 BC03 PT **BC04 BC04** VR P2



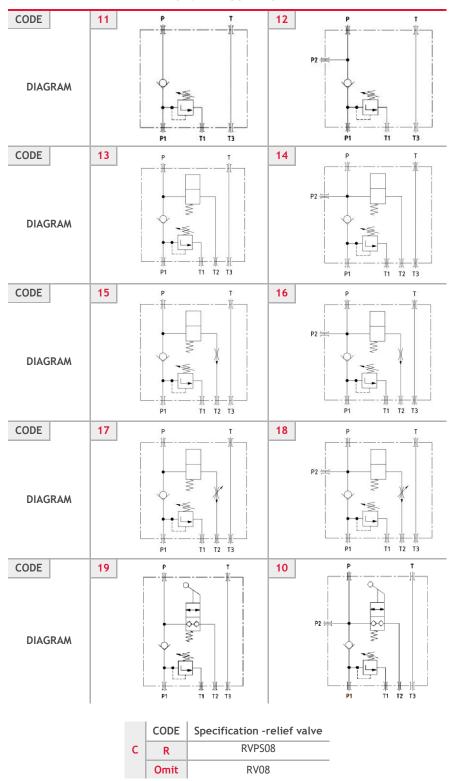




CENTER BLOCK - BC1

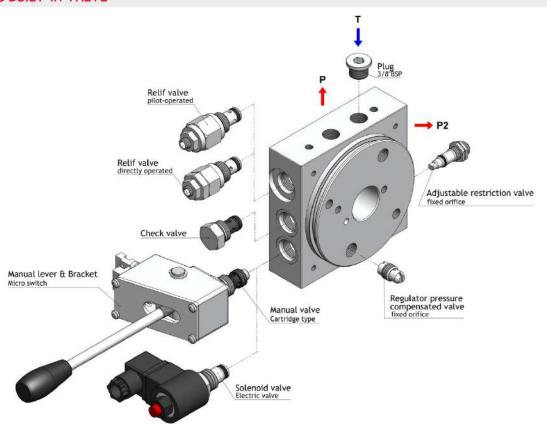


B - CENTER BLOCK DIAGRAM

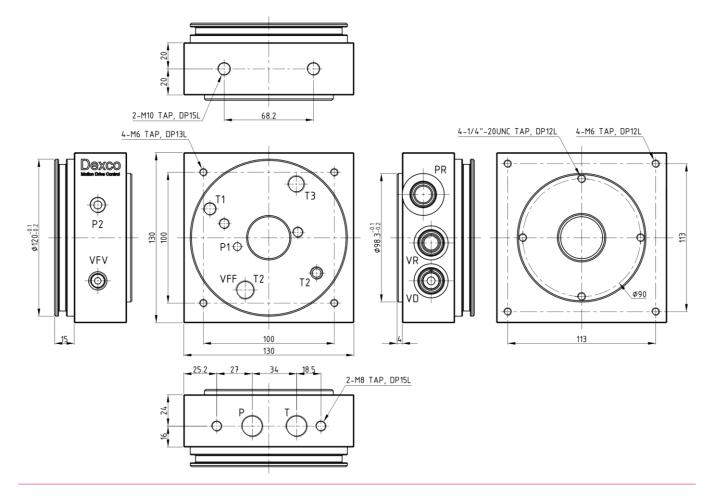




BC1 SERIES BUILT-IN VALVE



DIMENSION





CENTER BLOCK SPECIFICATION - BC1

DESCRIPTION

Made of aluminum material

Solenoid valve:

normally closed, normally open, double lock

selection.

Pressure adjustable relief valve

Applicable pump displacement:

0.2 cc/rev ~ 9.8 cc/rev

O'ring: 2-348

MAIN SPECIFICATION

PR: Relief valve: 3/4"-16UNF (08-2 cavity)
VD (a): Solenoid valve: 3/4"-16UNF (08-2 cavity)
VD (b): Lever valve: 3/4"-16UNF (08-2 cavity)

VFF: 9/16"-18UNF

VFV: M12x1 (FCV-02 cavity)

VR: Check valve: 3/4"-16UNF (08-2 cavity)

P: Primary word port: G3/8"

P2: Secondary word port: 1/4"NPT

T: Return port: G3/8"
T1: Return port: G1/8"

T2: Return port: G1/8" or 9/16"-18UNF (VFF)

T3: Return port: G1/4"

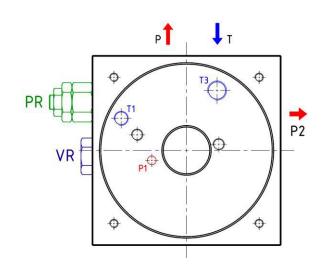
BC11 & BC12

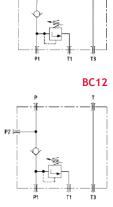




BC12







BC11

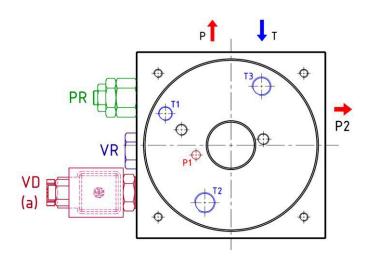
BC13 & BC14

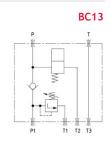
BC13

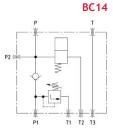


BC14











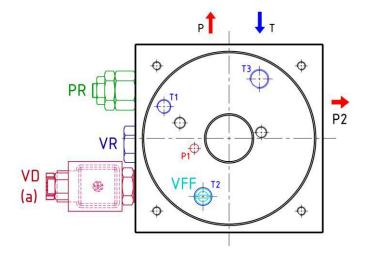
BC15 & BC16

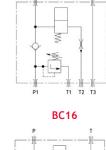




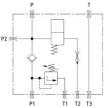
BC16







BC15



BC17

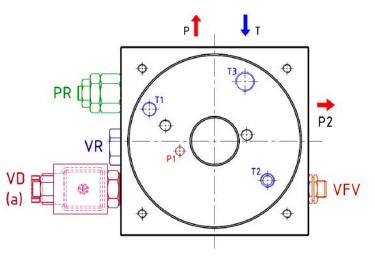
BC17 & BC18

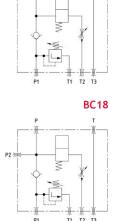
BC17



BC18

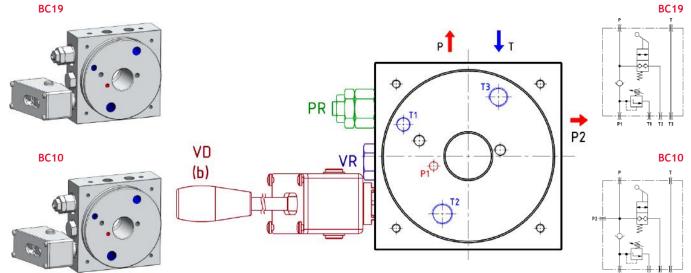






BC19 & BC10

BC19





GEAR PUMP

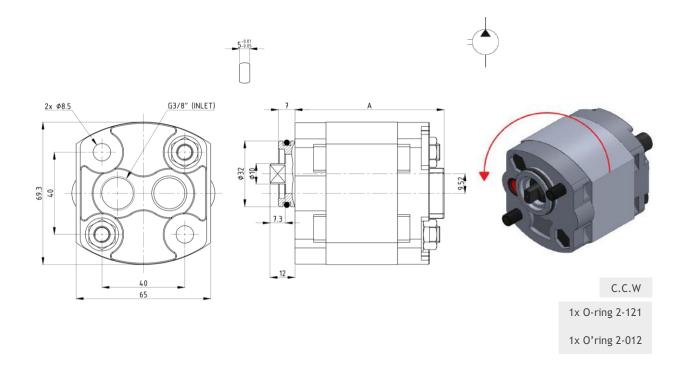
3 B E 2 1 A B

A - GEAR PUMP

BE

Code	B - Displacement (cc/rev)	Max P	ressure	(Bar)	Speed (rpm)		A (mm)	Relief
Code	B - Displacement (cc/1ev)	P1	P2	Р3	Max	Min	A (IIIII)	valve
BE11	1.1						75.0	
BE16	1.6	230	250	270	6000	1000	77.0	
BE21	2.1	230	230	270	0000		79.5	
BE27	2.7						80.0	
BE32	3.2				5000	800	82.0	RV08
BE37	3.7	210	230	250	4500	800	84.0	
BE42	4.2				4000		86.0	
BE48	4.8	190	210	230	3500		88.0	
BE58	5.8	190	210	230	3000		89.0	
BE70	7.0	190	190	200	2500	600	96.0	
BE80	8.0	180	180	200	2100		100.0	RVPS08
BE98	9.8	100	120	140	1800		117.0	

DIMENSION





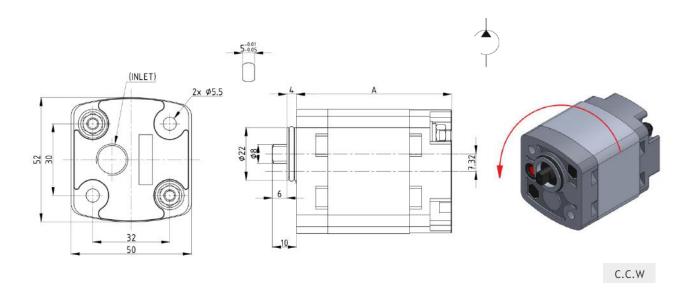
3 _	В	В	Ε	Р	0		8	Х)	(
			Α			В			C	

A - GEAR PUMP

BEP

Code	de B - Displacement (cc/rev)		Pressure (MPa)		Speed (rpm)		A (mm)	Relief valve			
Code	b - Displacement (cc/lev)	Rated	Max	Rated	Max	INLET	A (IIIII)	Kellel valve			
BEP02	0.2						61.5				
BEP03	0.3			1000	7000		62.0				
BEP05	0.5	16	20	20	20	20	1000	7000	G3/8"	63.0	RV08
BEP08	0.8						65.5				
BEP10	1.0			850	6000		66.5				

DIMENSION

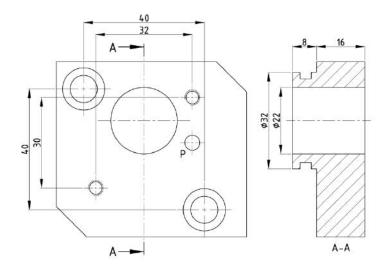






ADAPTOR PLATE FOR PUMP BEP ON CENTER BLOCK BC

_	CODE	PA
	TYPE	Adaptor plate for pump BEP on BC Center Block
MODEL		007010-UD-10



For assemble BC Center Block with AC Motors, is requested the coupling 006988-UD-01 + AC09 with screws 2x M8 x 20mm.

For assemble BC Center Block with DC Motors, is requested the coupling model AC08, with screws $2x \text{ M8} \times 20 \text{mm}$.

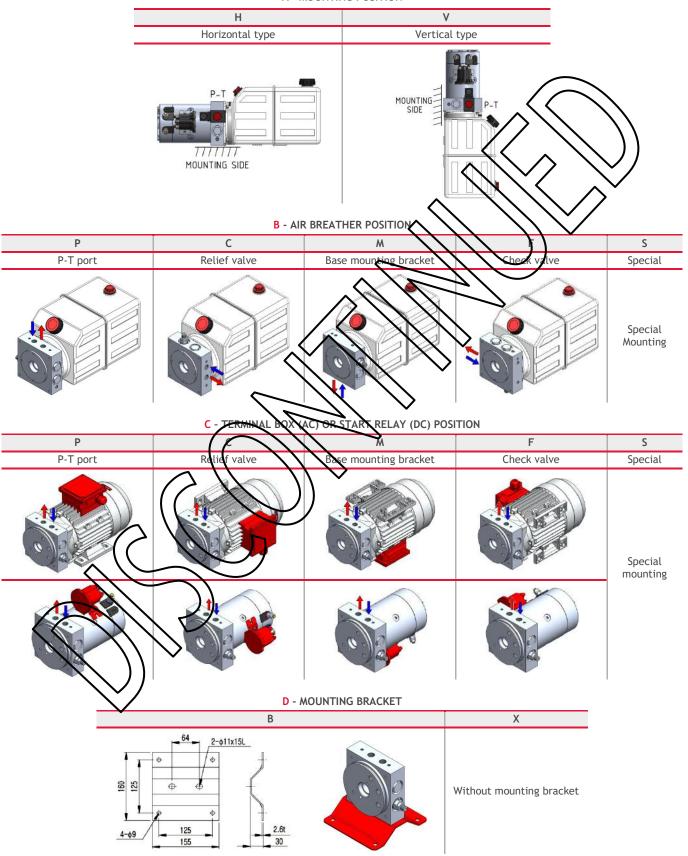
1x O'ring 2-121
1x O'ring 2-012



4	Н	Р	С	Х
	Α	В	С	D

MOUNTING - CENTER BLOCK BCO

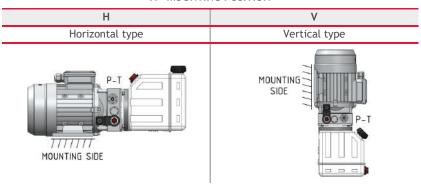
A - MOUNTING POSITION



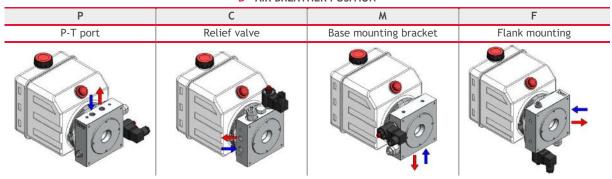
4	Н	Р	С	Χ
	Α	В	C	D

MOUNTING - CENTER BLOCK BC1

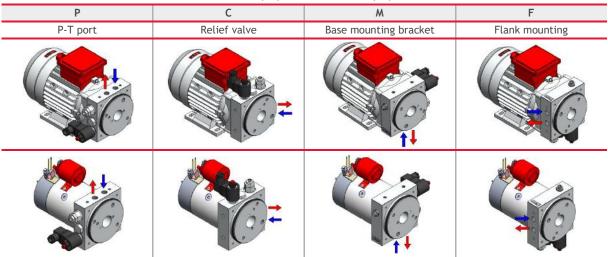
A - MOUNTING POSITION



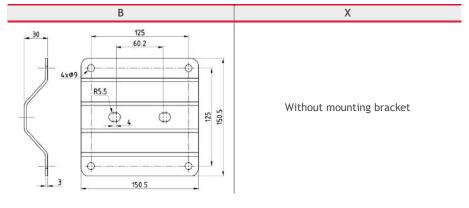
B - AIR BREATHER POSITION



C - TERMINAL BOX (AC) OR START RELAY (DC) POSITION



D - MOUNTING BRACKET



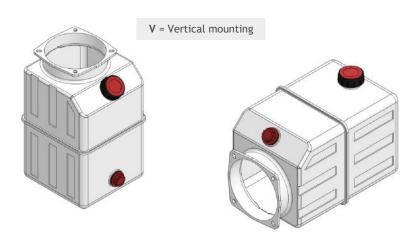




PLASTIC OIL TANK - SQUARE TYPE

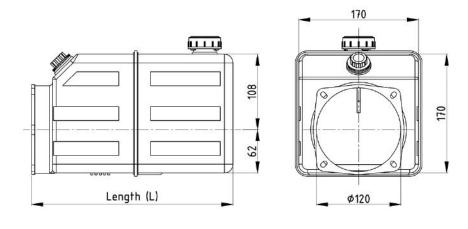
٨	CODE	TP				
Α	TYPE	Plastic oil tank & Square type				
В	CAPACITY (l)					

Code	B - Capacity (l)	Length (L) (mm)	Weight (Kg)
TP04	04	200	0.46
TP05	05	290	0.60
TP06	06	330	0.67
TP08	08	435	0.85
TP10	10	525	1.00
TP12	12	545	1.03
TP14	14	590	1.11
TP16	16	695	1.28

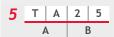


H = Horizontal mounting

Mounting with: 1x FBE34V 1x TP34V 1x ABC120 4x PA7010UD







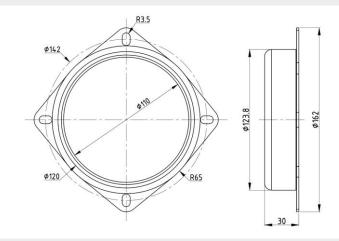
STEEL OIL TANK - SQUARE TYPE

Α	CODE	TA					
A	TYPE	Steel oil tank & Square type					
В		CAPACITY (l)					

STEEL OIL TANK - NECK120

Code	Diameter		
NECK120	Ø120mm		

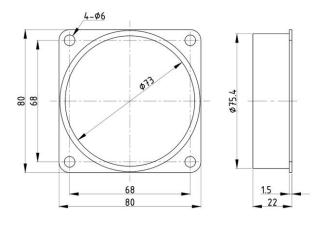




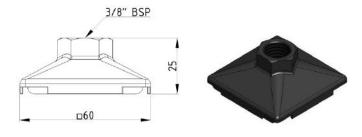
STEEL OIL TANK - NECK73

Code	Diameter		
NECK73	Ø73mm		





SUCTION FILTER



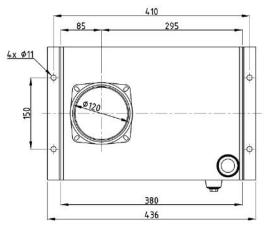
FS60-100m

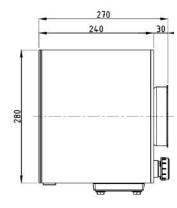


STEEL OIL TANK - SQUARE TYPE - TA25HCP

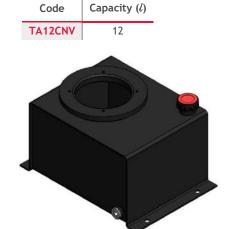
Code	Capacity (ℓ)	Oil gauge
TA25HCP	25	VN-76T

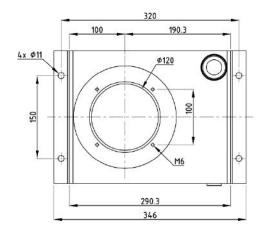


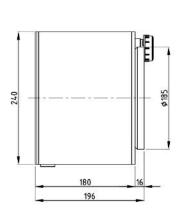




STEEL OIL TANK - SQUARE TYPE - TA12CNV





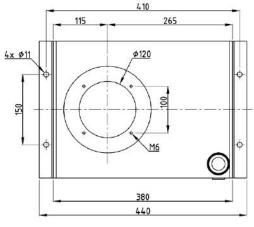


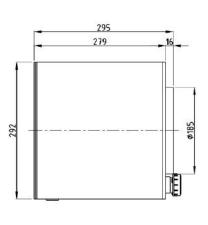
STEEL OIL TANK - SQUARE TYPE - TA30CNV



Capacity (l)

Code

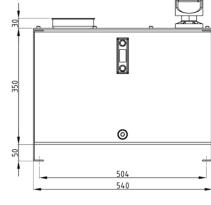


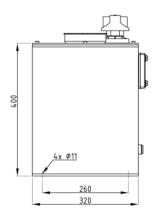


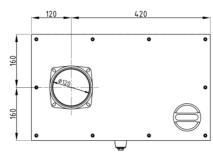
STEEL OIL TANK - SQUARE TYPE - TA50HCP

Code	Capacity (<i>l</i>)	Oil gauge
TA50HCP	50	VN-76T









AIR BREATHER
Steel oil tank
TA25HCP - TA12CNV - TA30CNV

AIR BREATHER
Steel oil tank
TA50HCP

DRAINSteel oil tank square type

OIL GAUGE Steel oil tank TA50HCP



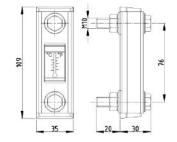
FBE34V



FA-F71-EP-N-HCP



PLUG G1/2"



VN-76-T





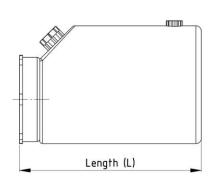
STEEL OIL TANK - ROUND TYPE

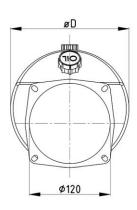
Α	CODE TR				
A	TYPE	Steel oil tank & Round type			
В	CAPACITY (/)				

Code	B Capacity (l)	Length (L) (mm)	øD (mm)	Air Breather Vertical mounting	Air Breather Horizontal mounting	
TR015	1.5	160				
TR017	1.7	200	ø148	FBE38V		
TR025	2.5	240	Ø1 4 0	FBE36V		
TR035	3.5	290				
TR04	4	220			FBE38V	
TR05	5	265			LDESOA	
TR08	8	365	ø176	FBE12V		
TR10	10	440	0170	FBEIZV		
TR12	12	540				
TR14	14	580				







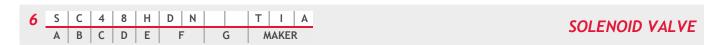




Drain vertical mounting: plug M12.

Drain horizontal mounting: plug G3/8".





	CODE	S				MHDX8		
A	TYPE	Solenoid valve		Manual handle double lock 08-2 cavity				
В	CODE	С		0	D			
D	DIAGRAM	Normally o	closed type	Normally open type		Double locking type		
=								
С	CODE	1	2	3	4	5	6	
C	VOLTAGE	DC 12V	DC 24V	AC 110V	AC 220V	AC 110V RAC	AC 220V RAC	
	CODE	Specification						
D	CODE	Cavity		Thread	Diameter			
	8	08-2		UNF 3/4"	Ø12.7			
Е	CODE		Н					
_	TYPE		Manual over	ride option	Omit when not necessary			
F	CODE	DN						
·	TYPE	DIN Connector						
	CODE							
G	CODE				ED			
	TYPE	(Omit when no	ot necessary	100% ED			

Note:

Use RAC coil for double locking valve for normally open valves for AC electric power source

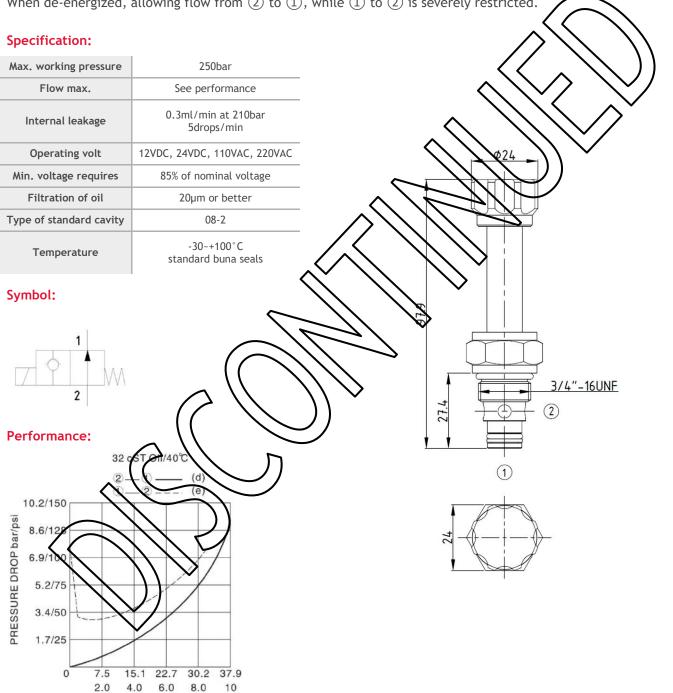


SOLENOID VALVE SPECIFICATION

MODEL: SOX8-HWY (NORMALLY OPEN)

Description of the process:

When energized, the valve acts as a check valve, allowing from ① to ②, while blocking flow from ② to ①. When de-energized, allowing flow from ② to ①, while ① to ② is severely restricted.



Flow L/min(gpm)

MODEL: SOX8-TIA (NORMALLY OPEN)

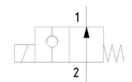
Description of the process:

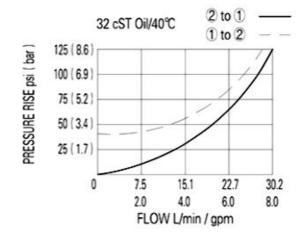
When energized, the valve acts as a check valve, allowing from 1 to 2, while blocking flow from 2 to 1. When de-energized, allowing flow from 2 to 1, while 1 to 2 is severely restricted.

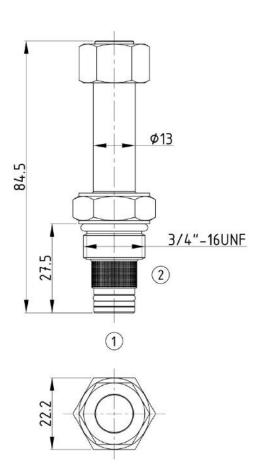
Specification:

Max. working pressure	250bar
Flow max.	See performance
Internal leakage	5drops/min
Operating volt	12VDC, 24VDC, 110VAC, 220VAC
Min. voltage requires	90% of nominal voltage
Filtration of oil	25µm or better
Type of standard cavity	08-2
Temperature	-30~+100°C standard buna seals

Symbol:





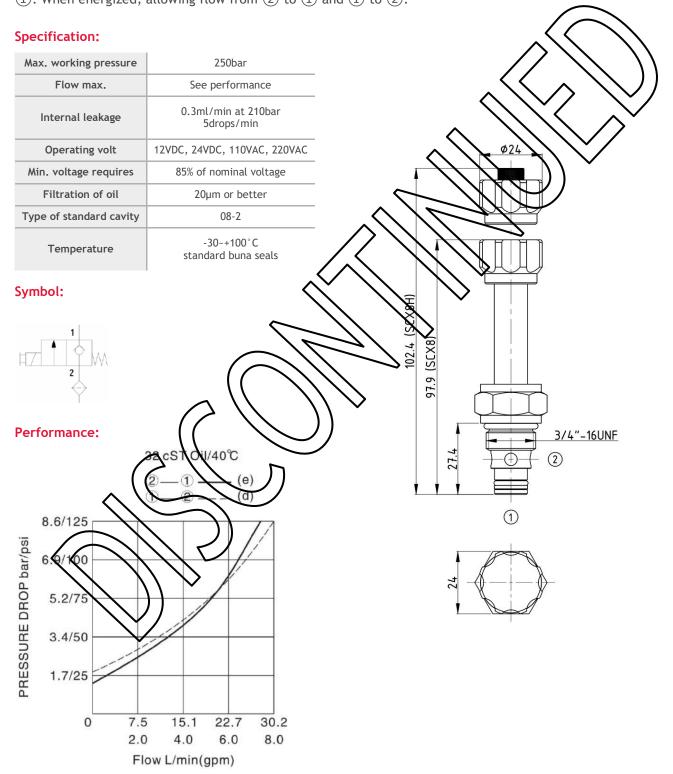




MODEL: SCX8-HWY / SCX8H-HWY (NORMALLY CLOSED)

Description of the process:

When de-energized, the valve acts as a check valve, allowing from ① to ②, while blocking flow from ② to ①. When energized, allowing flow from ② to ① and ① to ②.



MODEL: SCX8H-TIA (NORMALLY CLOSED)

Description of the process:

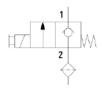
When de-energized, the valve acts as a check valve, allowing from ① to ②, while blocking flow from ② to ①. When energized, the poppet lifts to opne the ② to ① flow path.

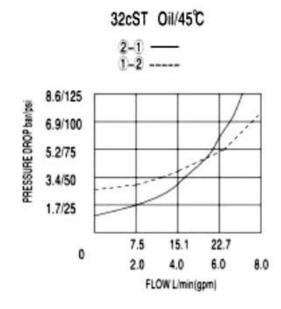
To override, push button in, twist counterclockwise and release. In this position, the valve will remain open. To return normal position, push button in, twist clockwise and release. Override will be detented in this position.

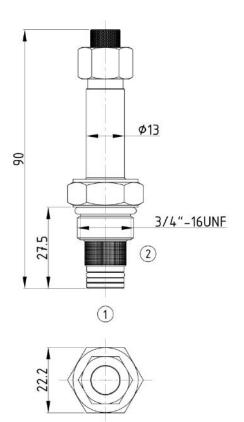
Specification:

Max. working pressure	250bar		
Flow max.	See performance		
Internal leakage	5drops/min		
Operating volt	12VDC, 24VDC, 110VAC, 220VAC		
Min. voltage requires	90% of nominal voltage		
Filtration of oil	25µm or better		
Type of standard cavity	08-2		
Temperature	-30 +100°C standard buna seals		

Symbol:







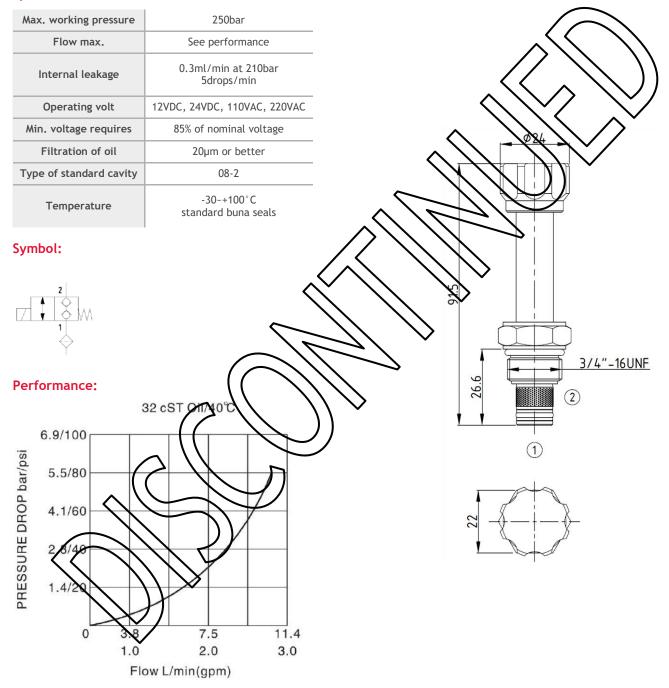


MODEL: SDX8-HWY (DOUBLE LOCKING)

Description of the process:

When de-energized, the valve blocks flow in both directional. When energized, allowing flow from ② to ③ and ④ to ②.

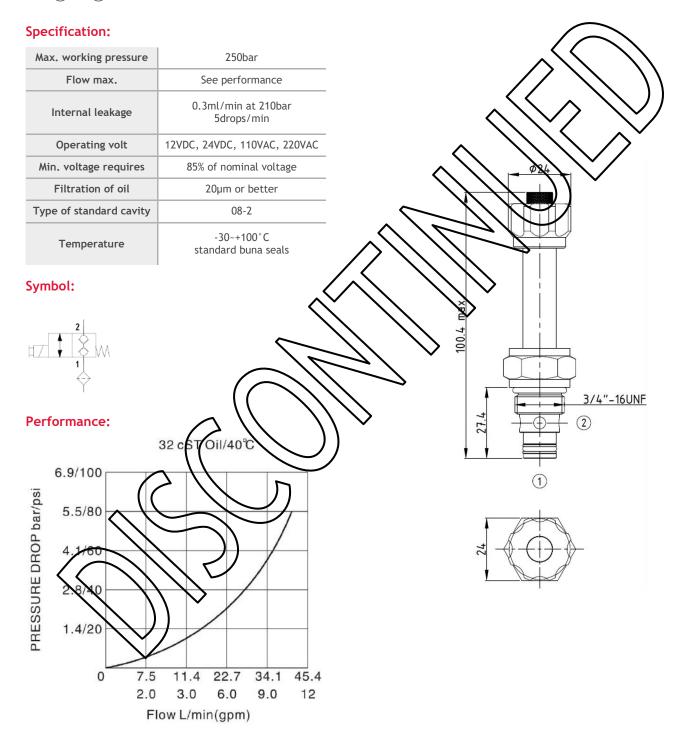
Specification:



MODEL: SDX8H01-HWY (DOUBLE LOCKING)

Description of the process:

When de-energized, the valve blocks flow in both directional. When energized, allowing flow from 2 to 1 and 1 to 2.





MODEL: SDX8H01-TIA (DOUBLE LOCKING)

Description of the process:

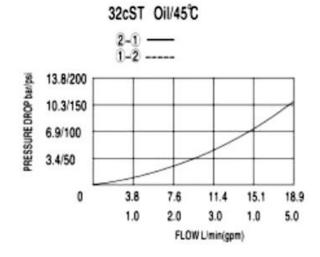
When de-energized, the valve blocks flow in both directional. When energized, the poppet shifts to allow flow in either direction.

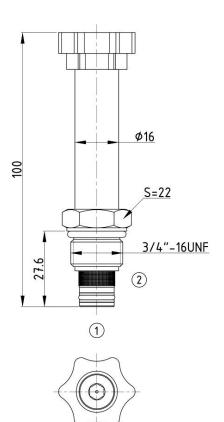
Specification:

Max. working pressure	250bar
Flow max.	See performance
Internal leakage	5drops/min
Operating volt	12VDC, 24VDC, 110VAC, 220VAC
Min. voltage requires	90% of nominal voltage
Filtration of oil	25µm or better
Type of standard cavity	08-2
Temperature	-30~+100°C standard buna seals

Symbol:







6	Х	Х	4	Х	Х	Х	Χ	Х	Х	
	Α	В	С	D	Е	F	-	(3	

ELECTRO COIL

C - CODE	VOLTAGE
1	DC 12V
2	DC 24V
3	AC 110V
4	AC 220V

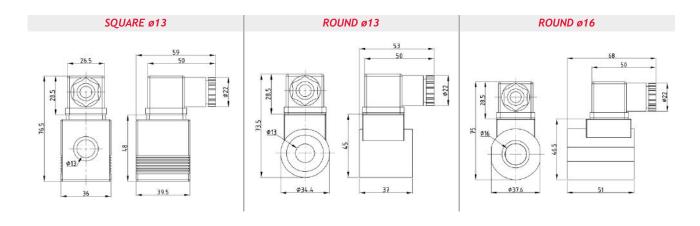
E-coil performance and model define

Watts at 20°C		Duty cyclo	Operating temp range	Insulation class	Protection class
ECHS	ЕСНВ	Duty Cycle	Operating temp range	ilisulation class	FIOLECTION Class
22W	26W	continuous	-30°C ~ + 50°C	Н	IP65

Model define:

1	2	3	4	5	6
EC	Н	S	24	S	

Item	Code	Explanation
1	EC	Electro coil
2	Н	Electrical outlet
3	S	Ø13
3	В	Ø16
	12	12VDC
4	24	24VDC
4	110	110VAC
	220	220VAC
5	S	Square
5	R	Round
6		Omit when not necessary
6	ED	100% ED





7	В	3	6
	Α	E	3

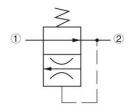
PRESSURE COMPENSATED FIXED CONTROL VALVE

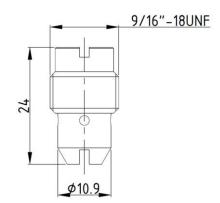
A	CODE		В				
	TYP	E	Pressure compensated fixed control valve				
	CODE		36	47	62	70	85
В	FLOW (L/min)	Min.	1.4	2.0	3.5	4.3	5.2
В		Max.	3.6	4.7	6.2	7.0	8.5
	αD		1.2	1.5	2.0	2.2	2.5

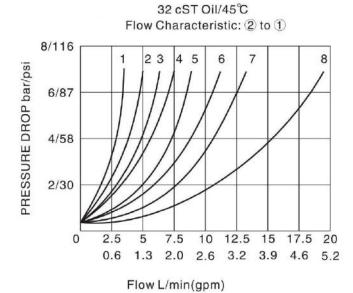
Specification:

Working pressure range	3.5~210bar	
Flow max.	See performance	
Filtration of oil	25µm or better	

Symbol:











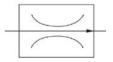
ADJUSTABLE THROTTLE VALVE

A	CODE	FCV
A	TYPE	Adjustable throttle valve
D	CODE	02
В	TYPE	Thread M12x1

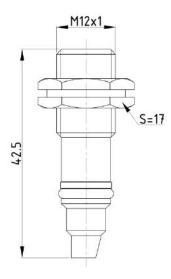
Description of the process:

The valve reduce it orifice value from fully opened to fully closed with clock-wise adjustment rotation. At the same time, the flow from max to shut-off.

Symbol:



Drawing:







PRESSURE COMPENSATED ADJUSTABLE THROTTLE VALVE

A	CODE	GA				
	TYPE	Pressure compensated adjustable throttle valve				
	CODE		Specification	1		
В		Cavity	Thread	Diameter		
	8	08-2	UNF 3/4"	Ø12.7		

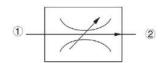
Description of the process:

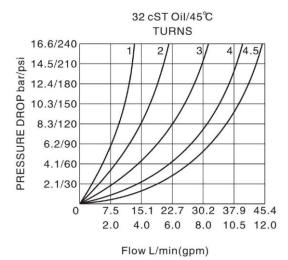
The valve reduce it orifice value from fully opened to fully closed with clock-wise adjustment rotation. At the same time, the flow from max to shut-off.

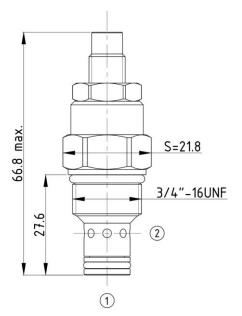
Specification:

Max. working pressure	240bar	
Flow max.	35L/min at 7bar	
Internal leakage	≤0.3ml/min at to 210bar	
Filtration of oil	25µm or better	
Type of standard cavity	08-2	
Temperature	-30~+100°C standard buna seals	
Installation torque	24.5~27.2Nm	

Symbol:









ADJUSTABLE THROTTLE VALVE

A	CODE	NV				
А	TYPE	Adjustable throttle valve				
		Specification				
В	CODE	Cavity	Thread	Diameter		
	8	08-2	UNF 3/4"	Ø12.7		
С	CODE		K			
_	TYPE	Knob				

Description of the process:

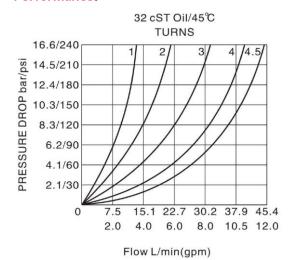
The valve reduce it orifice value from fully opened to fully closed with clock-wise adjustment rotation. At the same time, the flow from max to shut-off.

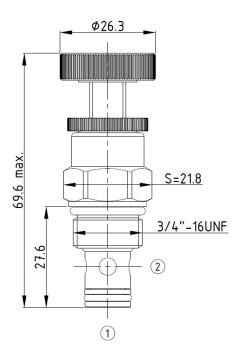
Specification:

Max. working pressure	240bar	
Flow max.	35L/min at 7bar	
Internal leakage	≤0.3ml/min at to 210bar	
Filtration of oil	25µm or better	
Type of standard cavity	08-2	
Temperature	-30~+100°C standard buna seals	
Installation torque	24.5~27.2Nm	

Symbol:









	R	٧	0	8
Α		Е	3	

DIRECTLY OPERATED RELIEF VALVES (POPPET-TYPE)

	CODE	RV
А	TYPE	Directly operated relief valve (poppet-type)

	CODE		Specification		
В	CODE	Cavity	Thread	Diameter	
	08	08-2	UNF 3/4"	Ø12.7	

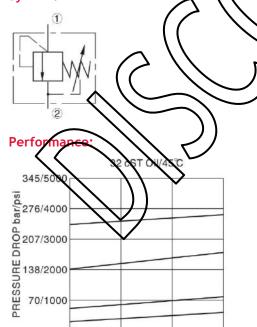
Description of the process:

The valve blocks flow from ① to ② until 85% pressure is present at ①. With the continued increase pressure on ①, ① to ② began to overflow, until to the spring's maximum pressure.

Specification:

Max. working pressure	350bar
Flow max.	11L/min
Internal leakage	≤30ml/min
(75~80% of setting pr	essure at 8L/min)
Filtration of oil	25µm or better
Cavity	08-2
Temperature	-30~+100°C standard buna seals
Installation torque	24.5~27.2Nm





Flow L/min(gpm)

7.5

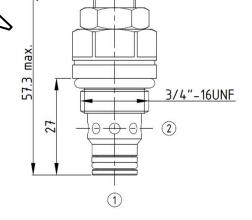
2.0

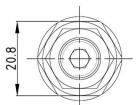
11.4

3.0

3.8

1.0







ADJUSTABLE DIRECTLY RELIEF VALVES (POPPET-TYPE)

٨	CODE	RV2
Α	TYPE	Adjustable directly relief valve (poppet-type)

	CODE		Specification		
В	CODE	Cavity	Thread	Diameter	
	08	08-2	UNF 3/4"	Ø12.7	

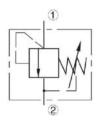
Description of the process:

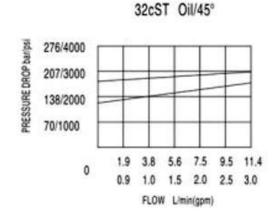
The valve prevents flow from 1 to 2 until the set crack pressure at 1 is achieved. The poppet then unseats allowing flow from 1 to 2 protecting the circuit from over pressurization.

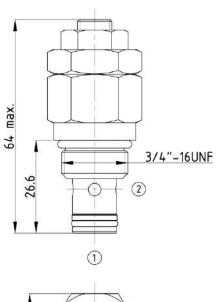
Specification:

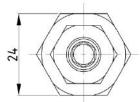
Max, working pressure	315bar
Flow max.	11L/min
Internal leakage	≤30ml/min
(75~80% of setting pr	essure at 8L/min)
Filtration of oil	25µm or better
Cavity	08-2
Temperature	-30~+100°C standard buna seals

Symbol:













PILOT OPERATED RELIEF VALVE

Α	CODE		RVPS	
A	TYPE	Pilot	operated rel	ief valve
	CODE		Specification	on
В	CODE	Cavity	Thread	Diameter
	08	08-2	UNF 3/4"	Ø12.7

Description of the process:

continued increas The valve blocks flow from ① to ② until 85% pressure is present at ①. With the pressure on ①, ① to ② began to overflow, until to the spring's maximum pressor

Specification:	
Max. working pressure	210bar
Flow max.	30L/min
Internal leakage	≤30ml/min
(75~85% of setting pr	ressure at 15L/min)
Filtration of oil	25µm or better
Cavity	08-2
Temperature	-30~+100°C standard buna seals
Installation torque	24.5~27.2Nm
Performance: 207/2000 30/200	32 IST Oil/45%

7.5

2.0

15.1

4.0

Flow L/min(gpm)

22.7

6.0

30.2

8.0



PILOT OPERATED RELIEF VALVE

A	CODE	RVPS		
A	TYPE	Pilot operated relief valve		
	CODE	Specification		
В	CODE	Cavity	Thread	Diameter
	08	08-2	UNF 3/4"	Ø12.7

Description of the process:

The valve prevents flow from 1 to 2 until pressure at 1 exceeds the set crack pressure and opens the pilot section.

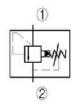
The pilot flow creates a pressure differential across the spool which causes the valve to open allowing flow from

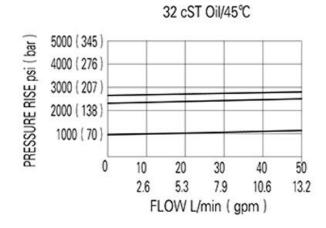
(1) to (2) protecting the circuit from over pressurization.

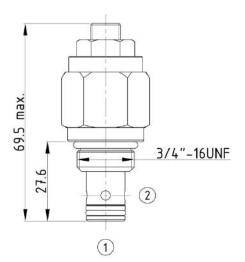
Specification:

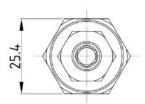
Pressure range	5.5~350bar	
Flow max.	50L/min	
Internal leakage	≤70cc/min	
Filtration of oil	25µm or better	
Cavity	08-2	
Temperature	-30~+100°C standard buna seals	
Installation torque	25~28Nm	

Symbol:













PILOT OPERATED RELIEF VALVE

A	CODE		RVPS	
	TYPE	Pilot	Pilot operated relief valve	
CODE		Specification		
В	CODE	Cavity	Thread	Diameter
	10	10-2	UNF 7/8"	Ø15.8

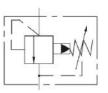
Description of the process:

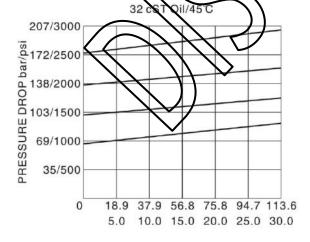
The valve blocks flow from ① to ② until 85% pressure is present at ①. With the continued no ease pressure on ①, ① to ② began to overflow, until to the spring's maximum pressure.

Specification:

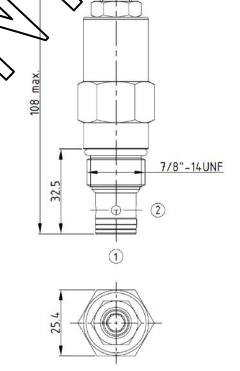
Max. working pressure	230bar
Flow max.	113L/min
Internal leakage	≤30ml/min
(75~80% of setting pro	essure at 30L/min)
Filtration of oil	25µm or better
Cavity	10-2
Temperature	-30~+100°C standard buna seals
Installation torque	33.9~36.7Nm

Symbol:

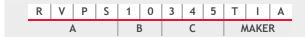




Flow L/min(gpm)







PILOT OPERATED RELIEF VALVE

A	CODE	RVPS		
	TYPE	Pilot operated relief valve		
	CODE	Specification		
В	CODE	Cavity	Thread	Diameter
	10	10-2	UNF 7/8"	Ø15.8
		Pressu	re range (bar	-)
С	CODE	80	165	345
		10~83	45~165	85~345

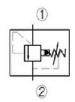
Description of the process:

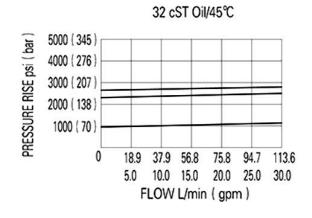
The valve blocks flow from 1 to 2 until 85% pressure is present at 1. With the continued increase pressure on 1, 1 to 2 began to overflow, until to the spring's maximum pressure.

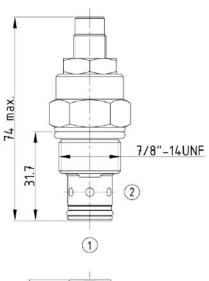
Specification:

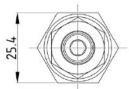
Max. working pressure	345bar
Flow max.	113.6L/min
Internal leakage	≤70cc/min
Filtration of oil	25µm or better
Cavity	10-2
Temperature	-30~+100°C standard buna seals
Installation torque	34~37Nm

Symbol:













CHECK VALVE (POPPET-TYPE)

3/4"-16UNF

2

Α	CODE		CV		
A	TYPE	Check valve (poppet-type)			
	CODE				
В	CODE	Cavity	Thread	Diameter	
	08	08-2	UNF 3/4"	Ø12.7	

Description of the process:

The valve allows flow from 1 to 2 with very low pressure drop, while block flow from

The valve blocks flow from 1 to 2 until sufficient pressure is applied at 1.

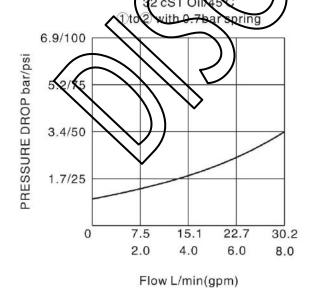
Specification:

Max. working pressure	315bar	
Flow max.	30L/min	
② to ① Internal leakage	≤0.3ml/min at to 210bar	
Filtration of oil	25µm or better	
Type of standard cavity	08-2	
Temperature	-30~+100°C standard buna seals	
Installation torque	24.5~27.2Nm	

Symbol:







72

(1)

36.2



CHECK VALVE (BALL TYPE)

	CODE	CV2		
A	TYPE	Direct acting, ball type cartridge check valve		
	CODE		Specificati	on
В	CODE	Cavity	Specification Thread	on Diameter

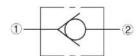
Description of the process:

Pressure at overcomes the spring-bias poppet and allows free flow ② to ①. Flow in the opposite direction, from ② to ①, is blocked by the poppet.

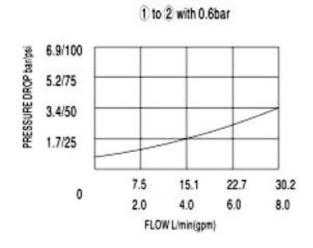
Specification:

Max. working pressure	315bar	
Flow max.	30L/min	
② to ① Internal leakage	≤0.3cc/min at to 210bar	
Filtration of oil	25µm or better	
Type of standard cavity	08-2	
Temperature	-30~+100°C standard buna seals	
Installation torque	24.5~27.2Nm	

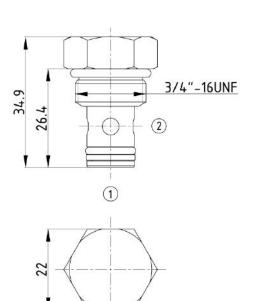
Symbol:



Performance:



32cST Oil/45°







ADJUSTABLE THROTTLE VALVE

A	CODE		NV		
	TYPE	Adjustable throttle valve			
	CODE		on		
В	CODE	Cavity	Thread	Diameter	
	10	10-2	UNF 7/8"	Ø15.87	

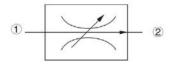
Description of the process:

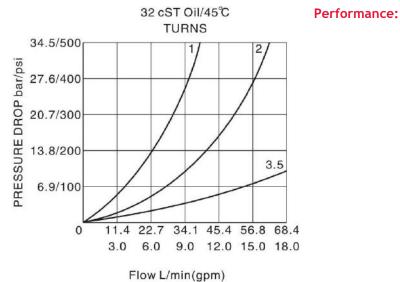
The valve reduce it orifice value from fully opened to fully closed with clock-wise adjustment rotation. At the same time, the flow from max to shut-off.

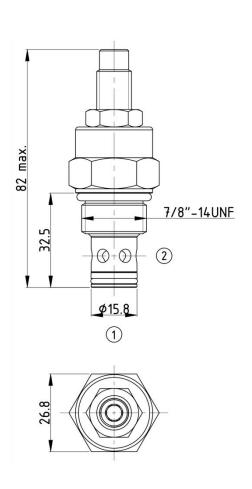
Specification:

Max. working pressure	240bar	
Flow max.	56L/min at 7bar	
Internal leakage	≤0.3ml/min at to 210bar	
Filtration of oil	25µm or better	
Type of standard cavity	10-2	
Temperature	-30~+100°C standard buna seals	
Installation torque	33.9~36.7Nm	

Symbol:









ONE-WAY THROTTLE VALVE

A	CODE	NVC					
A	TYPE	One-way throttle valve					
		Specification					
В	CODE	Cavity	Thread	Diameter			
	10	10-2	UNF 7/8"	Ø15.87			
С	CODE	K					
	TYPE		Knob				

Description of the process:

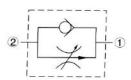
Turn adjusting screw clockwise to make the valve from fully open to fully closed, the flow from the biggest to completely stop. As the internal leakage is less than 0.3 m/min (210bar).

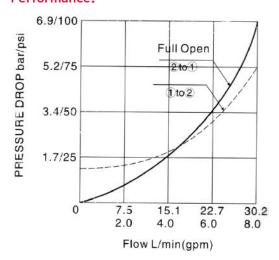
This valve reverse flow that 1 to 2 allowed to move freely, whithout throttle function.

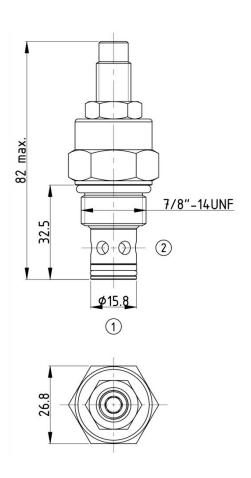
Specification:

Max. working pressure	240bar		
Flow max.	45L/min at 7bar (full open)		
Internal leakage	≤0.3ml/min		
Filtration of oil	25µm or better		
Type of standard cavity	10-2		
Temperature	-30~+100°C standard buna seals		
Installation torque	33.9~36.7Nm		

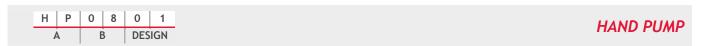
Symbol:











A	CODE	HP				
	TYPE	Hand pump				
	CODE	Specification				
В		Cavity	Thread	Diameter		
	08	08-2	UNF 3/4"	Ø12.7		

Description of the process:

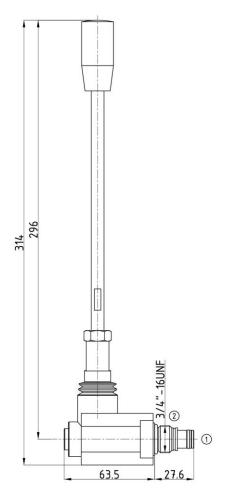
When the piston is advanced, the manual pump can be discharged from the ② port 3.8cc flow, from ① to inhaled oil.

Specification:

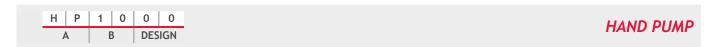
Max. working pressure	250bar	
Internal leakage	0.3ml/min at 210bar	
Filtration of oil	25µm or better	
Cavity	08-2	
Temperature	-30~+100°C standard buna seals	

Symbol:









A	CODE	HP				
	TYPE	Hand pump				
	CODE	Specification				
В	CODE	Cavity	Thread	Diameter		
	10	10-2	UNF 7/8"	Ø15.87		

Description of the process:

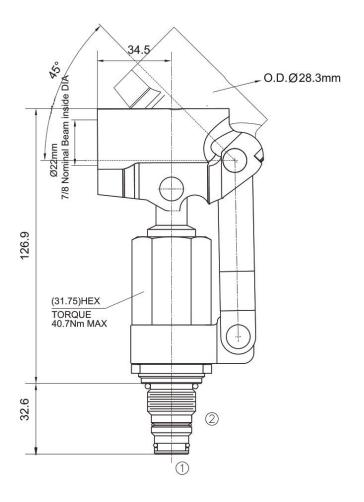
When the piston is advanced, the flow of the 8.8cc can be discharged from the ② port when the piston is pulled out, and when the piston is pulled out, the oil can be sucked in to the oil from the ① port.

Specification:

Max. working pressure	207bar		
Internal leakage	2 drops/min max at 138bar		
Filtration of oil	25µm or better		
Cavity	10.2		
Temperature	-30~+100°C standard buna seals		

Symbol:









DIRECTIONAL SANDWICH BLOCK (for Double Acting Circuit)

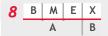
Note:

If you need more than 2pcs of different modular blocks, please specify them in next blank.

P & T O-ring: 2-115 x 2pcs

	CODE	ВМЕ	BM3	BM2	BM4	BMF
A	ТҮРЕ	Spacing Block	Block for CETOP-3 valve Parallel circuit	Block for CETOP-3 valve Series circuit	Block with pilot operated Check valve A & B for CETOP-3 valve	Block with pilot operated Check valve A & B for CETOP-3 valve

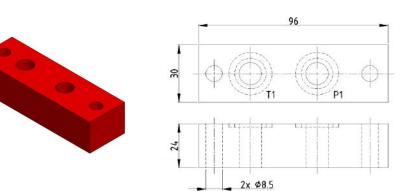
OUANTITY

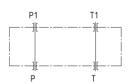


DIRECTIONAL SANDWICH BLOCK (for Double Acting Circuit)

DIAGRAM

Working	Flow (Max.)	Ports size		
Pressure (Max)	I low (Max.)	P1	T1	
-	-	ø11.8	ø11.8	





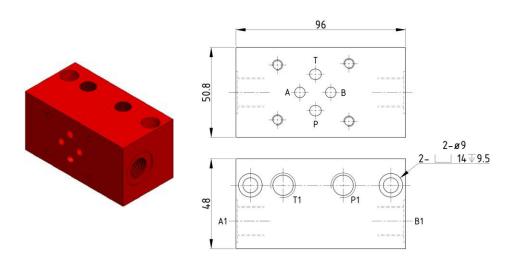


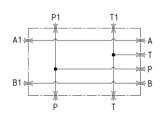
8	В	М	3	Χ
		Α		В

DIRECTIONAL SANDWICH BLOCK (for Double Acting Circuit)

Working		Flow (Max.)	Ports size			
Pressure (Max)	riow (Max.)	P1	T1	A1	B1	
Ī	250 kg.f/cm ³	40 L/min	1/4"BSP	1/4"BSP	3/8"BSP	3/8"BSP

DIMENSION

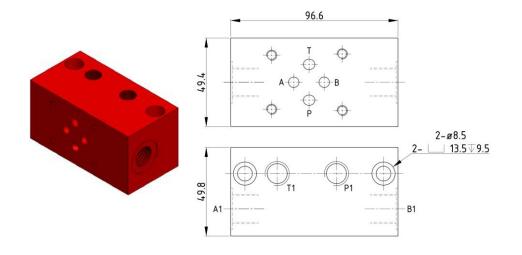


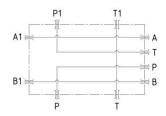


8 B M 2 X A B

DIRECTIONAL SANDWICH BLOCK (for Double Acting Circuit)

Working	Flow (Max.)	Ports size			
Pressure (Max)	Tiow (Max.)	P1	T1	A1	B1
250 kg.f/cm ³	40 L/min	1/4"BSP	1/4"BSP	3/8"BSP	3/8"BSP





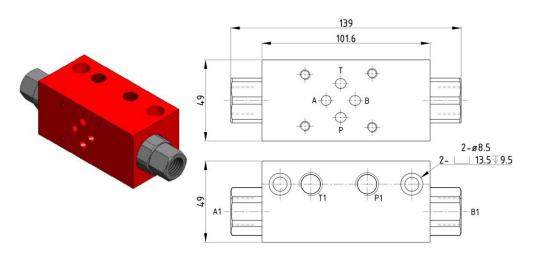


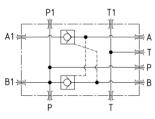
8	В	М	4	Χ
		Α		В

DIRECTIONAL SANDWICH BLOCK (for Double Acting Circuit)

Working	Flow (Max.)	Ports size				
Pressure (Max)	I low (Max.)	P1	T1	A1	B1	
250 kg.f/cm ³	40 L/min	1/4"BSP	1/4"BSP	3/8"BSP	3/8"BSP	

DIMENSION

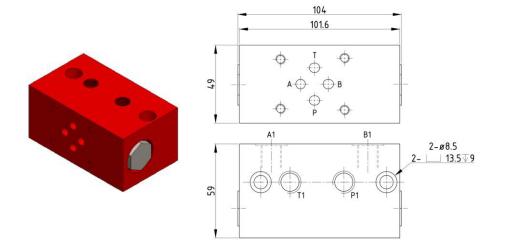


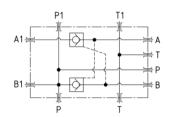


8 B M F X A B

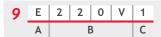
DIRECTIONAL SANDWICH BLOCK (for Double Acting Circuit)

Working	Flow (Max.)		Ports	size	
Pressure (Max)	1 low (max.)	P1	T1	A1	B1
250 kg.f/cm ³	40 L/min	1/4"BSP	1/4"BSP	1/4"BSP	1/4"BSP









DIRECTIONAL VALVE

A	CODE SYMBOL (Solenoid operated directional valve size 6)								
Α	TYPE		See symbol list on page 58						
В	B VOLTAGE 12V 24V 110V 220V								
C QUANTITY									

Note:

If you need more than 2pcs of different modular blocks, please specify them in next blank.

INTRODUCTION AND CHARACTERISTIC

- The 4WE 6 directional valves are solenoid operated directional spool valves;
- They control the start, stop and directional of flow;
- It is unnecessary to open the pressure tight chamber when changing the coil;
- Under urgent situation, the spool can be drived by hidden hand override.





ORDERING DETAILS

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
4WE				,	/									S	

ltem	Collocation	Code	Explanation	Item	Collocation	
1	Sort	4WE	4/3 and 4/2 solenoid operated direction valve			
_	Nominal	6		10	Electrical connections	
2	size	10			Connections	r
	Operated	No code	Standard			l
3	Directional Cushion	S	Cushion operated directional impact is small			t
4	Symbols		See symbols list	•		L
_		6X	For nominal size 6	11	Plug-in connector	
5	Series	3X	For nominal size 10		Connector	ŀ
		No code	Spring Return			l
6	Return mode	0	Without Spring Return			t
		OF	With detent			H
7		E	For nominal size 6, high power solenoid	12	Throttle position	
		С	For nominal size 10			
		W220	220V/50Hz, 240V/60Hz			Г
		W110	110V/50Hz, 120V/60Hz		Throttle	
		RAC220	220V/50Hz, 240V/60Hz	13	diameter	H
8	Input voltage	RAC110	110V/50Hz, 120V/60Hz			H
	, ortuge	G12	12V			ŀ
		G24	24V	14	Seal material	ŀ
		G48	48V		materiat	L
0	Hand	N9	With protected hand override (standard)	15		ł
9 override		N*	With hand override		I	1

DL with cable connector, with indicator light No code Without plug-in connector Z4 With guadrate plug-in connector Z5L Guadrate plug-in connector with indicator light F6L With waterproof ¹ plug-in connector No code Without cartridge throttle P Active in the P line A Active in the B line No code Without cartridge throttle B Active in the B line No code Without cartridge throttle Throttle diameter No code Without cartridge throttle Throttle diameter No code Without cartridge throttle	10	Electrical	K4	Individual connections with component plug ISO4400 without plug-in connector
Throttle position Throttle diameter Throttle diam		connections	DL	
11 Plug-in connector Z5L Guadrate plug-in connector with indicator light F6L With waterproof ¹ plug-in connector No code Without cartridge throttle P Active in the P line A Active in the B line No code Without cartridge throttle B Active in the B line No code Without cartridge throttle Throttle diameter No code Without cartridge throttle 08 Throttle ø0.8mm 10 Throttle ø1.0mm 12 Throttle ø1.2mm No code NBR seals V FKM seals			No code	Without plug-in connector
connector 25L			Z4	With guadrate plug-in connector
Throttle position Throttle position Throttle position Throttle diameter Throttle diam	11	0	Z5L	Guadrate plug-in connector with indicator light
Throttle position P Active in the P line A Active in the A line B Active in the B line No code Without cartridge throttle 08 Throttle ø0.8mm 10 Throttle ø1.0mm 12 Throttle ø1.2mm No code NBR seals V FKM seals			F6L	
12 Inrottle position A Active in the A line B Active in the B line No code Without cartridge throttle 08 Throttle ø0.8mm 10 Throttle ø1.0mm 12 Throttle ø1.2mm No code NBR seals V FKM seals			No code	Without cartridge throttle
A Active in the A line B Active in the B line No code Without cartridge throttle 08 Throttle ø0.8mm 10 Throttle ø1.0mm 12 Throttle ø1.2mm No code NBR seals V FKM seals	42		Р	Active in the P line
Throttle diameter No code Without cartridge throttle 08 Throttle ø0.8mm 10 Throttle ø1.0mm 12 Throttle ø1.2mm No code NBR seals V FKM seals	12		А	Active in the A line
13 Throttle diameter 08 Throttle ø0.8mm 10 Throttle ø1.0mm 12 Throttle ø1.2mm 14 Seal Mo code NBR seals V FKM seals			В	Active in the B line
13 Inrottle diameter 10 Throttle ø1.0mm 12 Throttle ø1.2mm 14 Seal Mo code NBR seals V FKM seals			No code	Without cartridge throttle
10 Throttle ø1.0mm 12 Throttle ø1.2mm No code NBR seals V FKM seals	13	0.0000000000000000000000000000000000000	08	Throttle ø0.8mm
14 Seal No code NBR seals V FKM seals		diameter	10	Throttle ø1.0mm
14 Seat waterial V FKM seats			12	Throttle ø1.2mm
material V FKM seals	14	Jear	No code	NBR seals
	14	material	٧	FKM seals
15 S SUNNY hydraulic technical	15		S	SUNNY hydraulic technical
16 Futher details in clear text	16			Futher details in clear text

Code

Explanation

Note:

¹ Waterproof degree of plug-in connector is IP65;

^{*} Please consult us when you choose this application.



SYMBOLS

A B P T	a AB PT		a o b	a Malob b b	
A B D P T	a AB PT	/O	A B A TO P T	a AB PT	A
A B PT	a AB PT b	/OF	A B O b	Mob b	B
		=A	Xr-1: tr-11		=E
		=C			=F
		=D			=G
					=H
A B	A B a b b				=J
PT	a a b b			XISID	=L
		=B			=M
		=X			=N
XF-II		=Y			=P
					=Q
mark: Example: spool E tails EA	with switching posit	ion "a" ordering			=R

Rem

- 1. Ex Details... EA...
- 2. The symbol tag is same for W and Q type spool. But the throttle area for W and Q type spool is 3% and 6% of J type spool's.
- **3.** There are special cushion spools for C, E, J, L, U codes. Please add S type if need.
- **4.** For special requirement, please contract with our company's technical department. We can design special spool.

85/104

=T

=U

=V

=W



TECHNICAL DATA

	Size 6	
Woight	Valve with 1 solenoids (Kg)	1.65
Weight	Valve with 2 solenoids (Kg)	2.25
Ambient	-30 to 50	
Installat	optional	

Hydraulic		Size 6		
Flow Max. (L/min)		Up to 80 (=); Up to 60 (~)		
Operating proceure may	Ports A, B, P (Mpa)	35		
Operating pressure max	Ports T (Mpa)	Up to 21 (=); Up to 16 (~) ³		
Pressure fluid: 1 suitable for NBR and FKM so 2 only suitable for FKM seals	eals;	Mineral oil (HL, HLP) to DIN 51524 1; Fast bio-degradable pressure fluid to VDMA 24568; HETG (rape seed oil) 1; HEPG (Polyglycol); HEES (Synthetic ester)2; Other fluids on request		
Pressure fluid temperature	NBR seals (°C)	-30 to +80		
range	FKM seals (°C)	-20 to +80		
Viscosity range (mm ² /s)		2.8 to 500		
Degree of fluid contaminatio	n	Maximum permissible degree of contamination of fluid is to NAS 1638 class 9. We, therefore, recommend a fither miximum retention rat of ß 10 ≥ 25.		

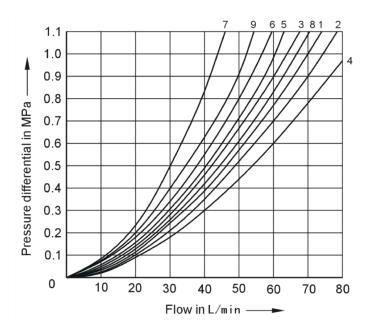
Electrical	Size 6			
Liecti icai	DC	AC 50/60 Hz		
Voltage available (V)	12, 24 , 48	110, 120, 220, 240		
Voltage tolerance (nominal	±10	±10		
Power consumption (W)	32	-		
Holding current (A)	-	-		
In-rush current (A)		-	<2	
Shifting time to ISO6403	ON (ms)	25 to 45	10 to 20	
Siliting time to 1506405	OFF (ms)	10 to 25	15 to 40	
Shifting frequency (Sw/h)	Up to 15000	Up to 7200		
Insulation to DIN 40 050	IP65	IP65		
Coil temperature (°C)		Up to +155	Up to +180	

Note: ³ For with symbols A and B, port T must be used as a drain port, if the operating pressure is above the permissible tank pressure.



CHARACTERISTIC CURVES (MEASURED AT V=41MM²/S AND T=50°C)

Nominal size 6

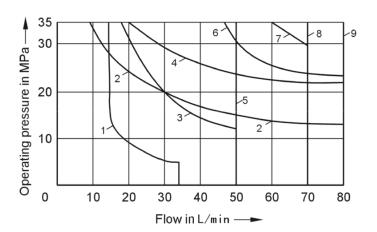


Cumbal	Flow direction							
Symbol	P — A	P — B	A — T	B — T	P — T			
A, B	3	3	-	-	-			
C, X	1	1	3	1	-			
D, Y	5	5	3	3	-			
E	3	3	1	1	-			
F	1	3	1	1	-			
G	6	6	8	8	7			
Н	2	4	2	2	-			
J, Q	1	1	2	1	-			
L	3	3	4	8	-			
M	2	4	3	3	-			
Р	3	1	1	1	-			
R	5	5	4	-	-			
Т	9	9	8	8	7			
U	3	3	8	4	-			
٧	1	2	1	1	-			
W	1	1	2	2	-			

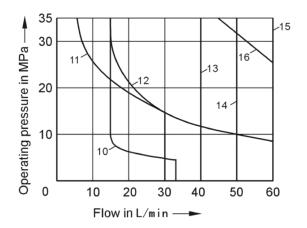


SHIFTING POWER LIMITS

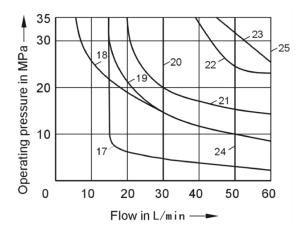
The given switching power limits are for applications with two flow directions, and were measured with the solenoids at operating temperature, 10% under voltage and without tank back pressure. Measured at v= $41\text{mm}^2/\text{s}$ and t= 50°C .



DC SOLENOID Curve Symbol ٧ 1 2 A, B 3 F, P J 4 5 G, H, T 6 A/O, A/OF, L, U 7 C, D, Y 8 М 9 E, C/O, C/OF, D/O, D/OF, Q, W, R



50Hz AC SOLENOID Curve Symbol 10 ٧ 11 A, B F, P 12 13 G, T 14 Н A/O, A/OF, C/O, C/OF, D/O, D/OF, Q, W, R 15 16 C, D, Y

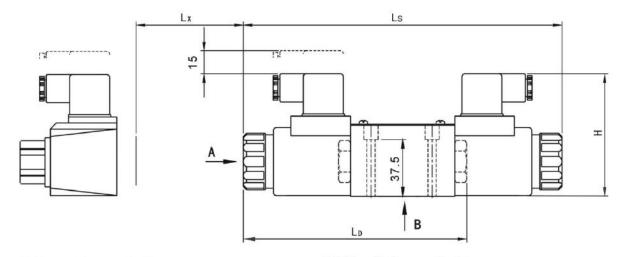


60Hz AC SOLENOID						
Curve	Symbol					
17	V					
18	A, B					
18	F, P					
20	G, T					
21	L, U, J					
22	A/O, A/OF, Q, W					
23	C, D, Y					
24	Н					
25	C/O, C/OF, D/O, D/OF, E, M, R					



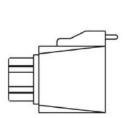
INSTALLATION DIMENSIONS

Nominal size 6

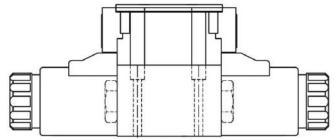


AC Plug-in Connection Type

DC Plug-in Connection Type

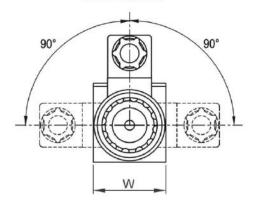




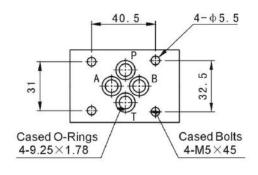


DC With Lamp Central Connection Type





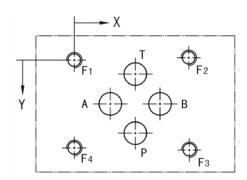
B Direction



Valve type		lenght	Total width	Total high	Take out coil
		LS	(W)	(H)	(LX)
DC plug-in connection type	148	211	46	81	71
DC with lamp central connection type	148	211	46	85	71
AC plug-in connection type	141	197	46	81	64
AC with lamp central connection type	141	197	46	85	64



SUBPLATE INSTALLATION DIMENSIONS (PORTING PATTERN TO ISO 44010)





		4-M5 deep 10				4-ø7.6	ó max.	
Х	0	40.5	40.5	0	12.7	21.5	30.2	21.5
Υ	0	-0.75	31.75	31	15.5	5.1	15.5	25.9
Code	F1	F2	F3	F4	А	Т	В	Р

Note: The tolerance for each hole dimension is ± 0.1 .



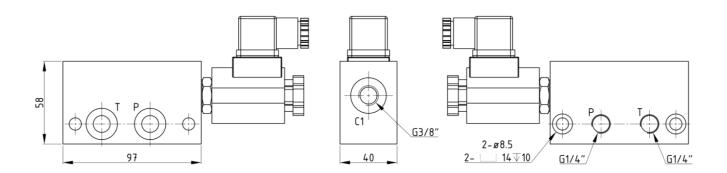
10	D	1	Х	8	D	N
	A		В	С	[)

SANDWICH VALVE (with cartridge solenoid valve)

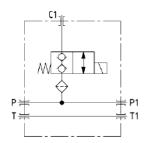
	CODE		D1					
A	TYPE	Block for double locking (normally closed) 2way poppet solenoid valve						
	CODE	1	2	3	4			
В	VOLTAGE	DC 12V	DC 24V	AC 110V	AC 220V			
	CODE	Specification						
С		Cavity	Thread	Diam	eter			
	8	08-2	UNF 3/4"	Ø12.7				
D	CODE		D	N				
U	TYPE	DIN Connector						



DIMENSION



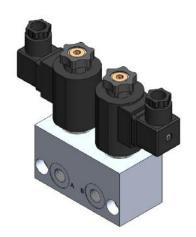
DIAGRAM



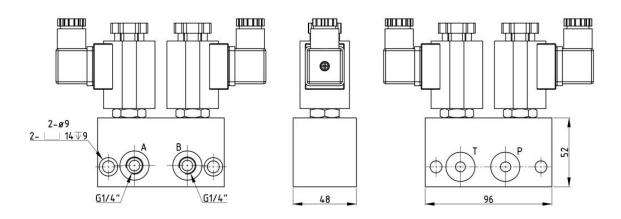


11	Р	1	Х	8	D	N
	A		В	С	[)

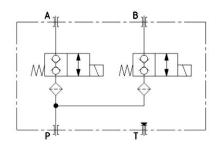
Α	CODE	P1					
A	TYPE	Sandwich valve P1					
	CODE	1			2		
В	VOLTAGE	DC 12V		DC 24V			
	CODE	Specification					
С		Cavity	Thread		Diameter		
	8	08-2	UNF	3/4"	Ø12.7		
D	CODE			DN			
ע	TYPE	DIN Connector					
ט	TYPE	DIN Connector					



DIMENSION



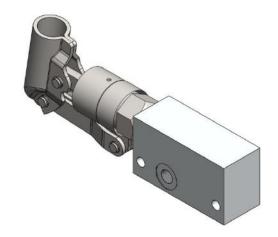
DIAGRAM



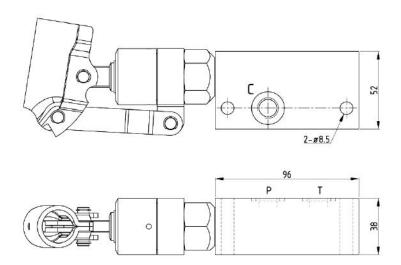


12	НР	1 0	HAND PUMP
	Α	В	TIAND TOMI

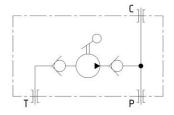
Α	CODE		HP Hand Pump				
A	TYPE						
	Specification						
В	CODE	Cavity	Thread	Diameter	Capacity		
	10	10-2	UNF 7/8"	Ø15.8	8.8cc		
PORT SIZE			С	G1/4"			



DIMENSION



DIAGRAM





13	В	4	0	0
	Α		В	

LINE TYPE BURST VALVE

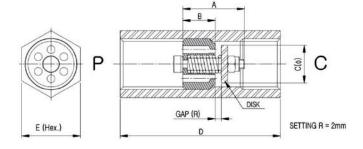
A	CODE	В	
Α	TYPE	Line type burst valve	

В	COD	400	600	800	
	WORK PRESSURE (ma		350	350	350
	FLOW	Min	4	6	16
	(lpm)	Max	25	50	80
	DODT CIZE	Р	G1/4	G3/8	G1/2
	PORT SIZE	С	G1/4	G3/8	G1/2

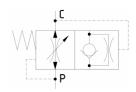


DIMENSION

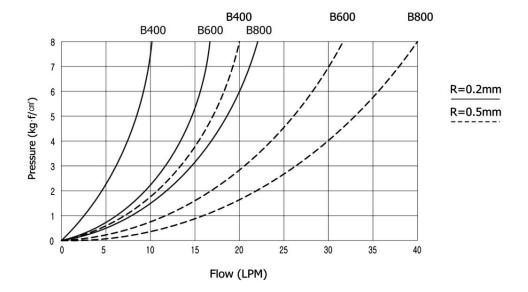
CODE	B400	B600	B800		
Α	13	16	17 11		
В	8	11			
С	ø11.6	ø14	ø18		
D	56	58	60		
Е	3/4"	7/8"	1.1/4"		



DIAGRAM



PERFORMANCE CURVE







BURST VALVE

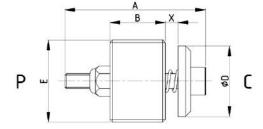
Α	CODE	FBF						
A	TYPE	Burst valve						
	CODE		140	380	120			
В	FLOW max (lpm)	Max	25 (4~25)	50 (6~50)	80 (16~80)			



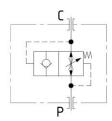
Max. pressure: 350bar

DIMENSION

CODE	FBF140	FBF380	FBF120		
Α	16	19	20		
В	8	11	11		
D	ø11.6	ø14	ø18		
E	G1/4"	G3/8"	G1/2"		

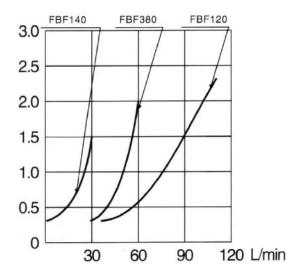


DIAGRAM



PERFORMANCE

X - C to P







GAUGE ISOLATOR NEEDLE VALVE

The FT isolator needle valves (in line) are normally used to protect the pressure gauge since they have the double function of dampening pressure surge during opening and of isolating the pressure gauge entirely. Pressed in high-resistance steel, protected by an accurate treatment, subjected to strict tests, they ensure reliability and long life.

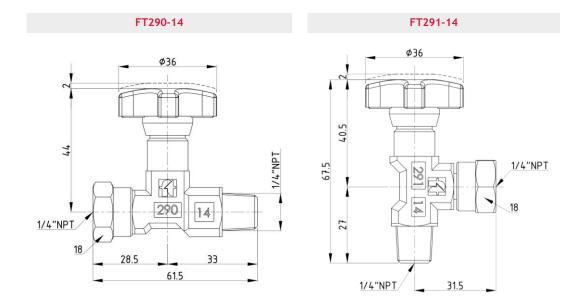
A rotating swivel nut allows for accurate pressure gauge orientation. The sealing, standard supplied, and inserted in the nut, prevents any drawing between the connection and the gauge.

Suitable for pressure up to 400 bar and temperature from -20° to $+100^{\circ}$ they can be panel mounted by use of log nut (G), supplied on request.

Α	CODE	FT				
A	TYPE	Gauge isolator needle valve				
В	CODE	290	291			
ь	TYPE	In line	90° angle			
С	CODE	14	4			
C	TYPE	1/4"	NPT			

On request:

- Versions with connections female/female
- For rigid pipes
- For flexible pipes
- Seals in Viton
- · Complete with lock nut



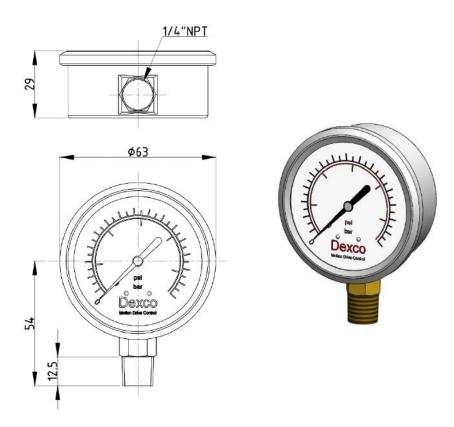


16	٨	M	٧		6		3	G	1	4	N	I	1	6	(
	-	A	В	Г	(С		D		Е		T		F	

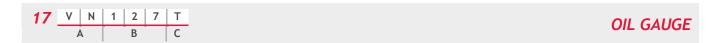
For measuring points with high dynamic pressure loads or vibrations.

For gaseous and liquid media that are not highly viscous or crystallizing and will not attack copper alloy parts.

Α	CODE			М									
A	TYPE		F	ressure gauge	9								
В	CODE		V										
В	TYPE			Vertical									
С	CODE			63									
C	TYPE			Ø63mm									
D	CODE	G											
U	TYPE		Fillin	g liquid: glyc	erine								
Е	CODE			14N									
	TYPE			1/4" NPT									
	CODE	100	160	250	315	400							
F	TYPE	0-100 bar 0-1400 PSI	0-160 bar 0-2300 PSI	0-250 bar 0-3500 PSI	0-315 bar 0-4500 PSI	0-400 bar 0-6000 PSI							





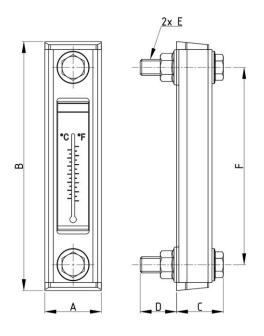


Used for checking fluid levels in large tanks.

Complete with seals, thermometer, screws and anchor nuts.

Avoid contacts with alcohol and toluol.

Α	CODE	VN									
A	TYPE	Oil gauge									
В	CODE	76	127								
В	TYPE	Mounting F: 76mm	Mounting F: 127mm								
С	CODE	Т									
C	TYPE	With the	rmometer								



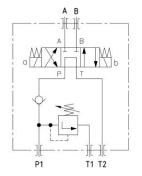
CODE	A	В	С	D	E	F
VN-76-T	35	109	30	20	M10	76
VN-127-T	35	159	30	20	M10	127





SPECIAL CENTER BLOCK

	CODE	DLK									
Α	CODE		L	LK							
^	MODEL	Special center block model DLK									
В	CODE		05								
ь	DIAGRAM	Center block diagram									
С	CODE		G38								
C	PORTS	A: G3/8" / B: G3/8"									
D	CODE		TN6								
U	TYPE	Solenoid	operated d	irectional va	alve size 6						
E	CODE			G							
E .		symbol (see page 53)									
	TYPE		symbol (s	ee page 53)							
	TYPE		symbol (s	ee page 53)							
F	CODE	12VDC	symbol (s	ee page 53)	220VAC						

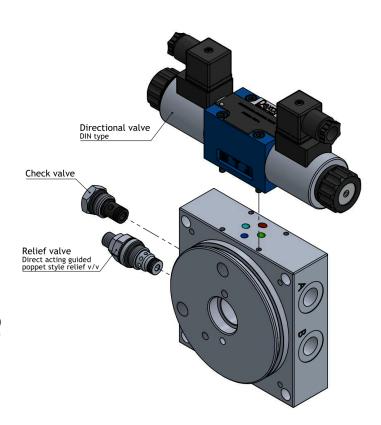


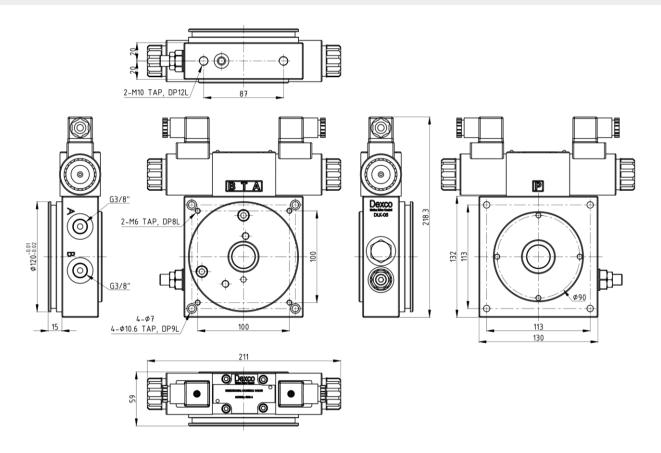
Made of aluminum material Pressure adjustable relief valve Applicable pump displacement:

0.2 cc/rev ~ 9.8 cc/rev

O'ring: 2-346 Check valve: 3/4"-16 UNF (8-2 cavity) Relief valve: 3/4"-16 UNF (9-2 cavity)

A: 3/8" BSP B: 3/8" BSP T1, T2: 1/4" BSP



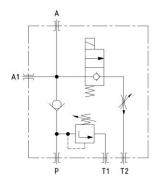




18 D L K O 3 G 3 8 O 8 2 4 V D C

SPECIAL CENTER BLOCK

	CODE		DLK								
Α	MODEL	Special center block model DLK									
В	CODE			03							
В	DIAGRAM	Center block diagram									
c	CODE	G38									
C	PORTS	A: G3/8" / A1: G3/8"									
D	CODE			08							
U	TYPE	Pressure co	ompensated	adjustable th	rottle valve						
Е	CODE	12VDC	24VDC	110VAC	220VAC						
_	VOLTAGE	12 VDC	24 VDC	110 VAC	220 VAC						

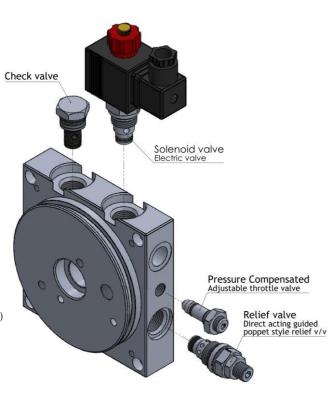


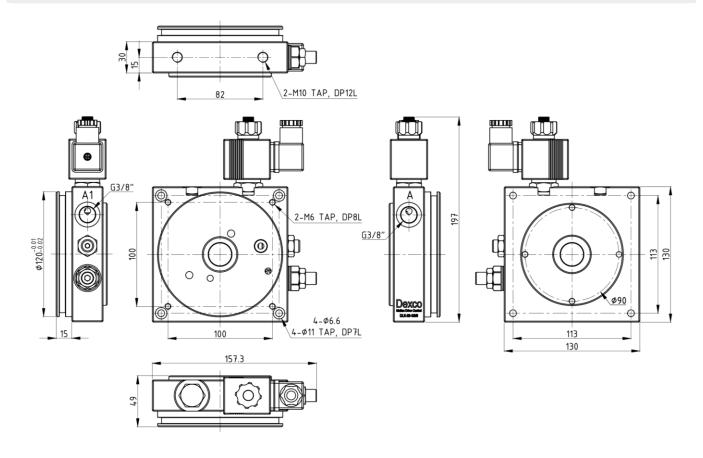
Made of aluminum material Pressure adjustable relief valve Applicable pump displacement: 0.2 cc/rev ~ 9.8 cc/rev

O'ring: 2-346 Orifice: M12x1

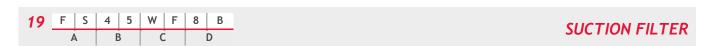
Check valve: 3/4"-16 UNF (8-2 cavity) Relief valve: 3/4"-16 UNF (9-2 cavity) Solenoid valve: 3/4"-16 UNF (8-2 cavity)

A: 3/8" BSP A1: 3/8" BSP T1, T2: 1/4" BSP







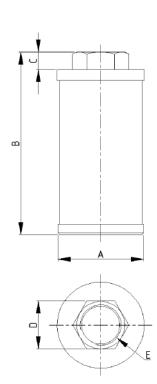


This suction filter, is made by wire mesh notched, and they are firsts responsible to prevent the particles larges than 90 microns damaged the pumps. These filters must be installed at the inlet of the pump inside the reservoir.

Α	CODE		FS										
A	TYPE	Suction filter											
	CODE	12	20	45	80	110	160	200	500				
В	TYPE	12lpm	20lpm	45lpm	80lpm	110lpm	160lpm	200lpm	500lpm				
С	CODE	WF											
	TYPE	Wire mesh filter											
D	CODE	4B	6BL	8B	10C	10CL	16C	16D	24DL				
U	TYPE			Diı	mensions	(see next	table)						

CODE	A	В	С	D	E
FS12-WF4B	Ø70	97	10	41	G1/2"
FS20-WF6BL	Ø70	148	10	41	G3/4"
FS45-WF8B	Ø70	147	10	41	G1"
FS80-WF10C	Ø105	140	15	69	G1.1/4"
FS110-WF10CL	Ø105	230	15	69	G1.1/4"
FS160-WF16C	Ø105	230	15	69	G2"
FS200-WF16D	Ø130	173	20	69	G2"
FS500-WF24DL	Ø130	330	20	100	G3"

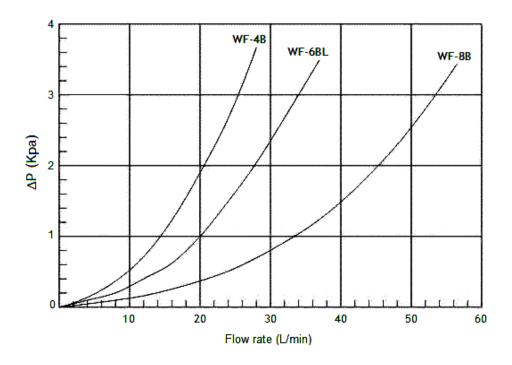


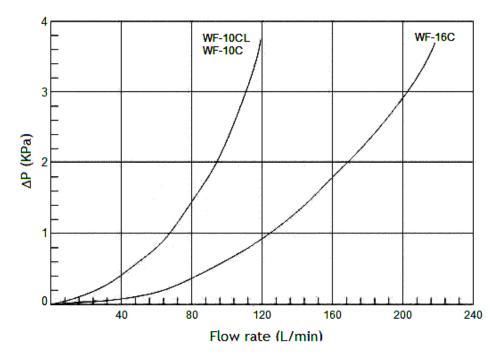




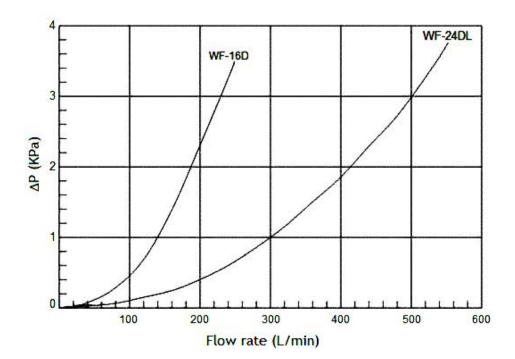
ΔP-Q CURVES

Viscosity 30CST





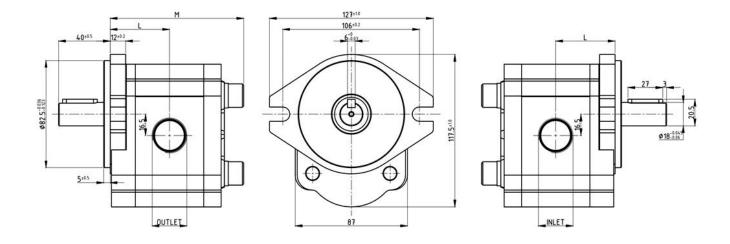


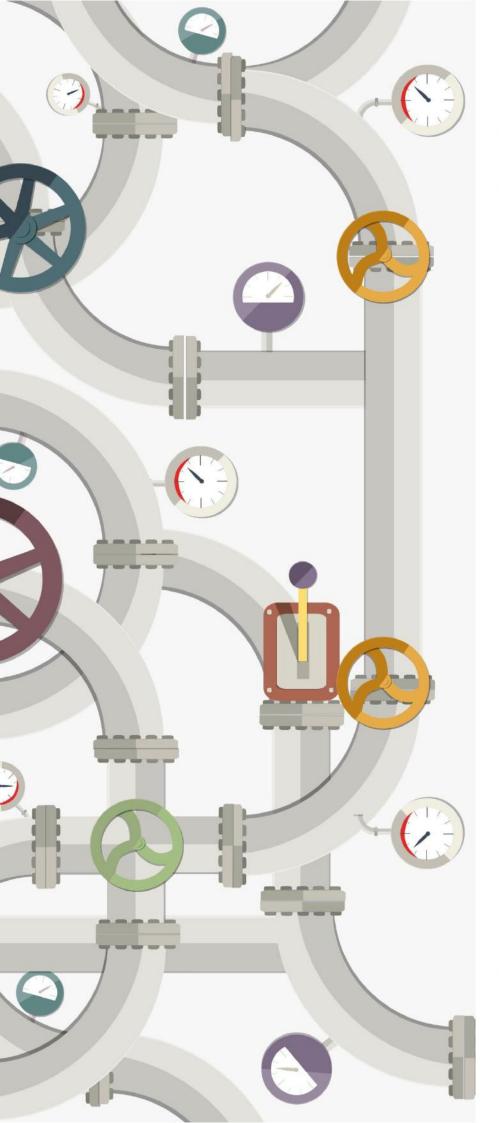




20	Н	Υ	Z	2	2	S	G	2	2	5	В	0	1
							C	ODE					

CODE	Disp. (cc/rev)	Rated Pressure (Bar)	Max Pressure (Bar)	Speed (rpm)	M (mm)	L (mm)	INLET	OUTLET
HY-Z 2S/G 204B 01	04			4000	92.7	44.4	1"NPT	
HY-Z 2S/G 206B 01	06			4000	103.5	46.0		
HY-Z 2S/G 208B 01	08	270	300	3500	106.5	47.7	3/4"NPT 1"NPT	3/4"NPT
HY-Z 2S/G 210B 01	10			3000	102.6	49.3		
HY-Z 2S/G 212B 01	12				105.9	51.0		
HY-Z 2S/G 214B 01	14		280	4000	109.3	52.7	- 3/4"NPT	
HY-Z 2S/G 216B 01	16	250			112.7	54.4		
HY-Z 2S/G 218B 01	18			3600	122.5	56.0		
HY-Z 2S/G 222B 01	22	220	250	3000	128.0	59.3		
HY-Z 2S/G 225B 01	25	200	230	3000	132.5	62.0	1.1/4"NPT	1"NPT
HY-Z 2S/G 230B 01	30	180	200	2500	141.5	66.0		





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